Process Models

• Transfer function models

- **Fixed order and structure**
- **Parametric: few parameters to identify**
- **Need very high order model for unusual behavior**

– **Many parameters, but easily obtained from the step or impulse response**

Korea University III -2

Step Response Model

 \boldsymbol{c}

CHBE507 LECTURE IIMPC Revisited

Professor Dae Ryook Yang

Fall 2013Dept. of Chemical and Biological Engineering Korea University

- **• From open-loop step test**
	- **Sampling time:**
	- **Step response coefficients:** *ai*
	- **Read the values of the unit step response**
- **• FSR model**
	- **Finite step response (FSR)** $y_k = a_k$ $(u_k = 1, \forall k \ge 0)$

$$
\begin{array}{|c|c|c|c|}\n\hline\n-\text{---} & -\frac{c_{ss} \pm a_{\text{T}}}{c_4 = a_4} \\
\hline\nc_3 = a_3 \rightarrow -\frac{1}{4}h_4 \\
\hline\nc_2 = a_2 \rightarrow -\frac{1}{4}h_3 \\
\hline\nc_1 = a_1 \rightarrow -\frac{1}{4} \\
\hline\nh_1 & \text{---} \\
\hline\nh_2 & \text{---} \\
\hline\nh_2 & \text{---} \\
\hline\nh_1 & \text{---} \\
\hline\n\end{array}
$$

Korea University III -1

– **Using superposition principle for arbitrary input changes**

$$
u_k = \Delta u_0 + \Delta u_1 + \dots + \Delta u_k \text{ where } \Delta u_i = u_i - u_{i-1}
$$

\n
$$
y_k = y_0 + y_k|_{\Delta u_0} + y_k|_{\Delta u_1} + \dots + y_k|_{\Delta u_{k-1}}
$$

\n
$$
= y_0 + a_k \Delta u_0 + a_{k-1} \Delta u_1 + \dots + a_1 \Delta u_{k-1}
$$

Korea University III -3

• After $t = T \Delta t$, the step response reaches steady **state at least 99%**

 $y_1 = y_0 + a_1 \Delta u_0$ $v_2 = v_0 + a_2 \Delta u_0 + a_1 \Delta u_1$ $y_3 = y_0 + a_3 \Delta u_0 + a_2 \Delta u_1 + a_1 \Delta u_2$

 $y_T = y_0 + a_T \Delta u_0 + a_{T-1} \Delta u_1 + \cdots + a_2 \Delta u_{T-2} + a_1 \Delta u_{T-1}$ $y_{\tau+1} = y_0 + a_\tau \Delta u_0 + a_\tau \Delta u_1 + a_{\tau-1} \Delta u_2 + \cdots + a_\tau \Delta u_{\tau-1} + a_\tau \Delta u_\tau$ $y_{\tau+2} = y_0 + a_\tau \Delta u_0 + a_\tau \Delta u_1 + a_\tau \Delta u_2 + a_{\tau-1} \Delta u_3 + \cdots + a_\tau \Delta u_\tau + a_\tau \Delta u_{\tau+1}$

– **If there is a delay, the FSR coefficients during the delay will be zero.**

Korea University III -4

1

Impulse Response Model

• Impulse response coefficients

 $h_i = a_i - a_{i-1}$ $(i = 1, 2, \dots, T)$ $h_{\circ}=0$

$$
y_n = y_0 + \sum_{i=1}^T a_i \Delta u_{n-i} = y_0 + \sum_{i=1}^T a_i (u_{n-i} - u_{n-i-1})
$$

 $= v_0 + (a_1u_{n-1} - a_2u_{n-2}) + (a_2u_{n-2} - a_2u_{n-2}) + \cdots + (a_su_0 - a_su_0) + (a_su_0 - a_su_{n-1}) + \cdots$

- **0**
- **0**

 $\Rightarrow y_n = y_0 + \sum_{i=1}^T h_i u_{n-i}$ $(h_i = 0, \forall i \ge T)$ **(FIR Model)**

Korea University III -5

Matrix Form of the Predictive Model

• Horizons

- **Model horizon:** *T* **(number of model coefficients)**
- **Control horizon:** *U* **(number of control moves)**
- **Prediction horizon:** *V* **(number of predictions in the future)**

Korea University III -6

Single-Step Prediction

- **• From the FIR model** $\widehat{\mathcal{Y}}_n = \mathcal{Y}_0 + \sum_{i=1}^T h_i u_{n-i} \qquad \qquad \widehat{\mathcal{Y}}_{n+1} = \mathcal{Y}_0 + \sum_{i=1}^T h_i u_{n+1-i}$ $\Rightarrow \widehat{y}_{n+1} = \widehat{y}_n + \sum_{i=1}^T h_i \Delta u_{n+1-i}$ (**Recursive prediction**)
- **• Corrected prediction based on the measurement**
	- **Assume the error between the model prediction and the measurement will present in the future with same magnitude**

 $y_{n+1}^* - \hat{y}_{n+1} = y_n - \hat{y}_n$ (y_n is the current measurement)

$$
\Rightarrow y_{n+1}^* = \hat{y}_{n+1} + (y_n - \hat{y}_n) = y_n + \sum_{i=1}^T h_i \Delta u_{n+1-i}
$$

Korea University III -7

Multi-Step Prediction

• From the single-step prediction (j-step prediction)

$$
\hat{y}_{n+j} = \hat{y}_{n+j-1} + \sum_{j=1}^{i} h_j \Delta u_{n+j-i} \quad (j = 1, 2, \dots, V)
$$
\n
$$
y_{n+j}^{*} - \hat{y}_{n+j} = y_{n+j-1}^{* - 1} - \hat{y}_{n+j-1} \quad (y_{n+j-1} \text{ is not available if } j > 1)
$$
\n
$$
\Rightarrow y_{n+j}^{*} = y_{n+j-1}^{*} + \sum_{i=1}^{T} h_i \Delta u_{n+j-i} \quad (j = 1, 2, \dots, V)
$$

• Matrix form when V≥**U**

where

$$
P_{i} = \sum_{j=1}^{i} S_{j} \quad (i = 1, 2, \cdots, V)
$$

$$
S_{j} = \sum_{l=1}^{T} h_{i} \Delta u_{n+j-l} \quad (i = 1, 2, \cdots, V)
$$

- *Sj***: the incremental effect of the past (previously implemented) movements of input on the** $(n+i)$ **-th future output prediction (where** *ⁿ* **is current time)**
- $-P_i$ **: the projection which includes future prediction of y based on all previously implemented input changes.**
- P_i and S_j depend only on past input changes.
- **• If the past information is known, then the future input changes will affect the future outputs and the future outputs can be adjusted by carefully selecting the future inputs.**

Korea University III -9

Korea University III -10

Controller Design Method (DMC)

• Objective

– **Minimize errors between future set points and predictions**

 $-{\bf A}\Delta {\bf u} + \widehat {\bf E}' = 0 \Rightarrow \Delta {\bf u} = ({\bf A}^*)^{-1} \widehat {\bf E}'$

Some inverse of A

Korea University III -11

• If *U*=*V* **and A is invertible, It gives no steady-state offset** $\Delta u = A^{-1} \hat{E}'$ **since it has integral action.• If** *U*<*V* **(A is not invertible),** $\Delta \mathbf{u} = (\mathbf{A}^T \mathbf{A})^{-1} \mathbf{A}^T \mathbf{\hat{E}}' = \mathbf{K} \mathbf{A} \mathbf{\hat{E}}'$

A+:Left pseudoinverse of A A+A=I: identity matrix AA+: idempotent matrix (BB=B)

•Optimization concept

$$
\min(J = \hat{\mathbf{E}}^T \hat{\mathbf{E}}) = \min(-\mathbf{A}\Delta \mathbf{u} + \hat{\mathbf{E}}^r)^T (-\mathbf{A}\Delta \mathbf{u} + \hat{\mathbf{E}}^r)
$$
\n
$$
\frac{\partial J}{\partial \Delta \mathbf{u}} = -2\mathbf{A}^T (-\mathbf{A}\Delta \mathbf{u} + \hat{\mathbf{E}}^r) = 2(\mathbf{A}^T \mathbf{A}\Delta \mathbf{u} - \mathbf{A}^T \hat{\mathbf{E}}^r) = 0
$$
\n
$$
\Rightarrow \Delta \mathbf{u} = (\mathbf{A}^T \mathbf{A})^{-1} \mathbf{A}^T \hat{\mathbf{E}}^r
$$
\n
$$
\min J = (\hat{\mathbf{E}}^T \mathbf{W}_1 \hat{\mathbf{E}} + \Delta \mathbf{u}^T \mathbf{W}_2 \Delta \mathbf{u})
$$
\n
$$
\frac{\partial J}{\partial \Delta \mathbf{u}} = -2\mathbf{A}^T \mathbf{W}_1 (-\mathbf{A}\Delta \mathbf{u} + \hat{\mathbf{E}}^r) + 2\mathbf{W}_2 \Delta \mathbf{u} = 2((\mathbf{A}^T \mathbf{W}_1 \mathbf{A} + \mathbf{W}_2) \Delta \mathbf{u} - \mathbf{A}^T \mathbf{W}_1 \hat{\mathbf{E}}^r) = 0
$$
\n
$$
\Rightarrow \Delta \mathbf{u} = (\mathbf{A}^T \mathbf{W}_1 \mathbf{A} + \mathbf{W}_2)^{-1} \mathbf{A}^T \mathbf{W}_1 \hat{\mathbf{E}}^r
$$

• Adjustable parameters of MPC (Tuning parameters)

- **Weighting matrices**
	- If $W_1 >> W_2$, the most important objective is to minimize error of the **process outputs and inputs will move quite freely.**
	- If $W_1 \ll W_2$, the most important objective is to minimize the input **movements and controller cares much less the errors. (almost no control)**
	- **Otherwise, it depends on the relative size of the weighting matrices.**
		- **If W1>W2, aggressive action will be taken to reduce the error.**
		- $-$ If $W_1 < W_2$, conservative action will be taken to reduce the input **movements while reduce the error if the action is not too aggressive.**
	- The W₂ is called *input penalty* or *input move suppression factor*.
	- **Typically, use W₁=I and W₂=** f^2 **I and adjust** f **.**
	- **If a different weighting for outputs or inputs is required, use diagonal matrix as the weighting matrix.**

Korea University III -13

- **Horizons**
	- **Model horizon (***T***)**
		- **Select** *T* **such that**
		- *T* **is typically 20 to 70.**
	- **Prediction horizon (***V***)**
		- **Increasing** *V* **results in more conservative control action, a stabilizing effect, and more computational burden.**
		- **An important tuning parameter**
- **Control horizon (***U***)**
	- **Suitable first guess is to choose** *U* **so that**
	- **The larger the value of** *U* **is, the more computation time is required.**
	- **Too large a value of** *U* **results in excessive control action**
	- **Smaller value of U leads to a robust controller that is relatively insensitive to model error.**

Korea University III -14

MIMO Extension

 $\hat{\mathbf{E}} = -\mathbf{A}\Delta \mathbf{u} + \hat{\mathbf{E}}'$

where

$$
\hat{\mathbf{E}} = [\hat{\mathbf{E}}_1; \hat{\mathbf{E}}_2] \quad \Delta \mathbf{u} = [\Delta \mathbf{u}_1; \Delta \mathbf{u}_2]
$$
\n
$$
\mathbf{A} = \begin{bmatrix} \mathbf{A}_{11} & \mathbf{A}_{12} \\ \mathbf{A}_{21} & \mathbf{A}_{22} \end{bmatrix}
$$

• General case

- **Extend the vectors and matrices in the same manner.**
- **If the MPC is formulated in a different form such as statespace model, different form of MIMO extension is more convenient.**

Korea University III -15

Constraints Handling

• Formulate and solve the MPC in an optimization framework

 $\min J = (\widehat{\mathbf{E}}^T \mathbf{W}_1 \widehat{\mathbf{E}} + \Delta \mathbf{u}^T \mathbf{W}_2 \Delta \mathbf{u})$ subject to $\mathbf{u}^L \leq \mathbf{u} \leq \mathbf{u}^U$ $y^L \le y \le y^U$ and other constraints

- **• Solve this optimization problem in QP**
	- **DMC by DMCC used LP**

Identification of Models

• FSR or FIR models: use step or pulse test

- **Assume operation at steady state**
- **Make change in input** Δu (or δu)
	- If Δu is too small, output change may not noticeable
- If Δu is too large, linearity may not hold
- **Measure output at regular intervals**
	- The Δt should be chosen so that *T* is 20-70,typically 40.
- **Perform multiple experiments and average them and additional experiments for verification**
- **High frequency information may not be accurate for step test.**
- **Ideal pulse is hard to implement.**

Korea University III -17

• Discussions

- **Random input testing, if appropriately designed, gives better models than the step or pulse testing does since it can equally excite low to high frequency dynamics of the process.**
- **If U***^T***U is singular, the inverse doesn't exist and identification fails. (Need persistent excitation condition)**
- **When the number of coefficients is large, U***^T***U can be easily singular (or nearly singular). To avoid the numerical, a regularization term is added the the cost function. (ridge regression)**

 $\min[(\mathbf{y}-\mathbf{U}\mathbf{h})^T(\mathbf{y}-\mathbf{U}\mathbf{h})+\alpha\mathbf{h}^T\mathbf{h}]\Longrightarrow \mathbf{h}=(\mathbf{U}^T\mathbf{U}+\alpha\mathbf{I})^{-1}\mathbf{U}^T\mathbf{y}$

• Least Squares Identification

– **Get the output using PRBS (Pseudo Random Binary Signal)**

- $\mathbf{u} = [u_1 \ u_2 \ \cdots \ u_M]$ $\mathbf{y} = [y_1 \ y_2 \ \cdots \ y_M]$ – **Get the FIR model** $\tilde{y}_k = h_l u_{k-1} + h_l u_{k-2} + \cdots + h_N u_{k-N}$
- **Minimize the error between measurements and output,** $d_k = y_k - \tilde{y}_k$
 $\begin{bmatrix} y_1 \\ y_2 \\ \vdots \\ y_M \end{bmatrix} = \begin{bmatrix} u_0 & u_{-1} & \cdots & u_{1-N} \\ u_1 & u_0 & \cdots & u_{2-N} \\ \vdots & \vdots & \ddots & \vdots \\ u_{M-1} & u_{M-2} & \cdots & u_{M-N} \end{bmatrix} \begin{bmatrix} h_1 \\ h_2 \\ \vdots \\ h_N \end{bmatrix} + \begin{bmatrix} d_1 \\ d_2 \\ \vdots \\ d_M \end{bmatrix}$

min $\mathbf{d}^T \mathbf{d} = \min(\mathbf{y} - \mathbf{U} \mathbf{h})^T (\mathbf{y} - \mathbf{U} \mathbf{h}) \Rightarrow \mathbf{h} = (\mathbf{U}^T \mathbf{U})^{-1} \mathbf{U}^T \mathbf{y}$

Korea University III -18

Data Treatments

• The data need to be processed before they are used in identification.

•Spike/Outlier Removal

- **Check plots of data and remove obvious outliers (e.g., that are impossible with respect to surrounding data points). Fill in by interpolation**.
- **After modeling, plot of actual vs. predicted output (using measured input and modeling equations) may suggest additional outliers. Remove and redo modeling, if necessary.**
- **But don't remove data unless there is a clear justification.**

Korea University III -19

• Bias Removal and Normalization

– **Compute the data average and subtract it to create deviation variables, i.e.,**

– **Use the given steady-state values of the variables instead to compute the deviation variables, i.e.,**

 $\hat{y}_k = (y_k - y_{ss})/c_v$ and $\hat{u}_k = (u_k - u_{ss})/c_u$

where $y_{\rm ss}$ and $u_{\rm ss}$ represent a priori given steady-state values of **the process output and input respectively.**

– **The input/output data can be biased by the nonzero steady state and also by load disturbance effects. To remove the (timevarying) bias, differencing can be performed for the input/output data.**

 $\Delta y_k = (y_k - y_{k-1})/c_v$ and $\Delta u_k = (u_k - u_{k-1})/c_u$
 \Rightarrow Identification for Δy_k and Δu_k

– **In all cases, the process data are conditioned by scaling before using in identification.**

Korea University III -21

• Prefiltering

– **If the data contain too much frequency components over an undesired range and/or if we want to obtain a model that fits well the data over a certain frequency range, data prefiltering (via digital filters) can be done.**

