

Biodiesel: Emissions & Health Effects

K. Shaine Tyson

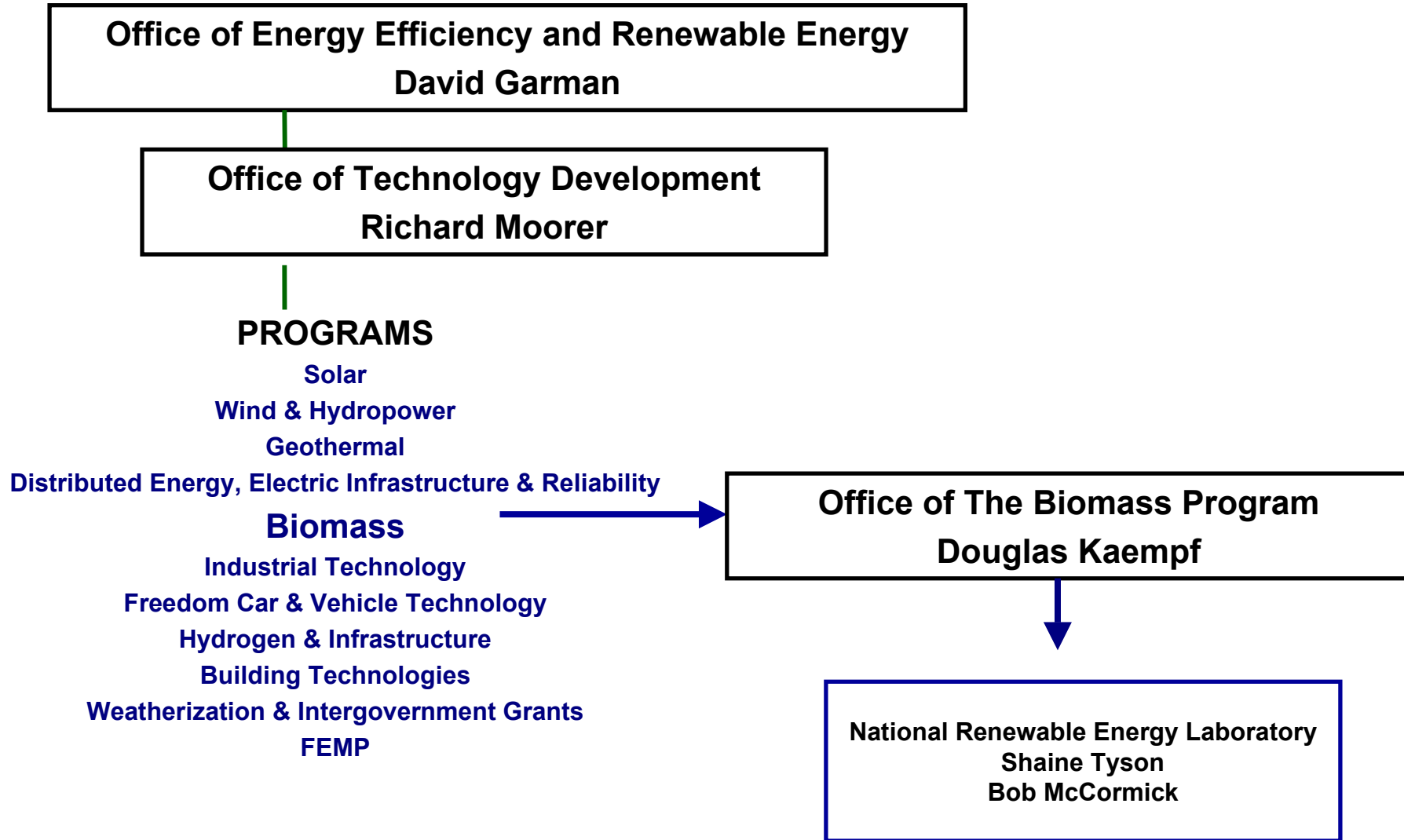
Treasure Valley Air Quality Workshop

October 1, 2003





DOE Office and Program Structure





What is Biodiesel

- 🔥 **Defined by ASTM, EPA and DOE and by each State's Weights and Measures Agency or State Regulations**
 - 🔥 "A fuel consisting of long-chain fatty acid alkyl esters made from renewable vegetable oils, recycled cooking greases, or animal fats " that meets ASTM standards
 - 🔥 ASTM D 6751 - 02



Biodiesel Terminology

💧 **Pure biodiesel or 100% Biodiesel (B100)**

- 💧 Also called NEAT Biodiesel

💧 **Biodiesel Blend**

- 💧 BXX for XX% biodiesel

- 💧 B20 is 20% biodiesel and 80% petro diesel fuel

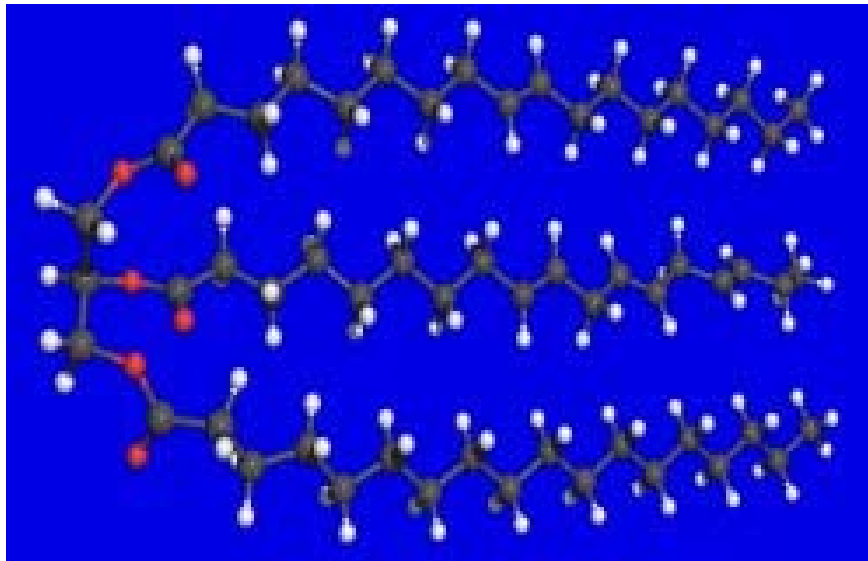
- 💧 B50 is 50% biodiesel and 50% petro diesel fuel

💧 **Avoid calling blends “biodiesel” because it can lead to a lot of confusion!**


- 💧 What is true for B100 may not be true for B20

- 💧 And visa versa


Biodiesel Manufacturing



Triglyceride:
Fat or Oil
molecule

A black arrow pointing from the text box to the left, towards the triglyceride model.

Biodiesel
molecules

A black arrow pointing from the text box downwards, towards the biodiesel molecules model.

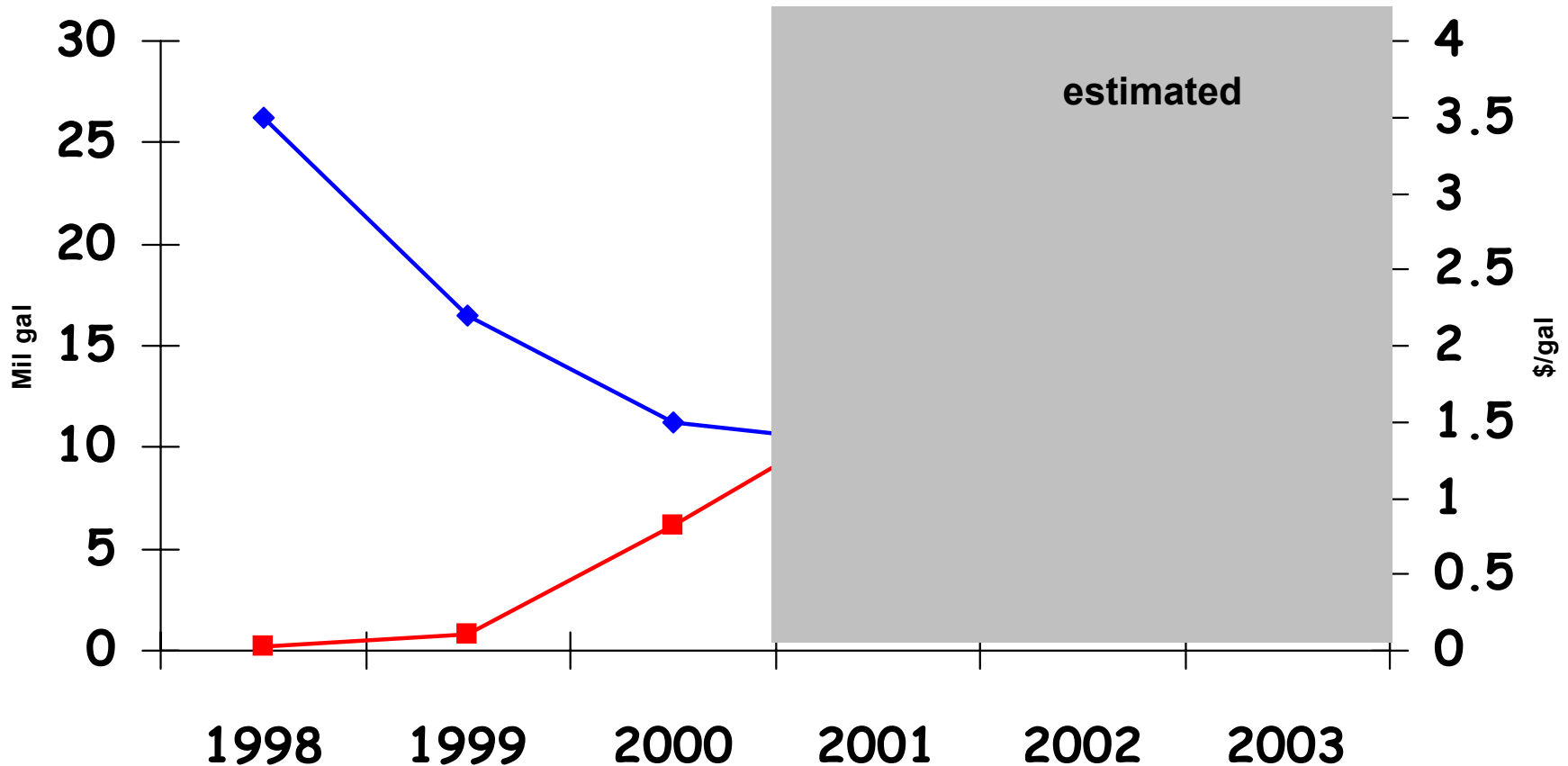
Glycerin
molecule

A black arrow pointing from the text box to the right, towards the glycerol molecule in the biodiesel model.

Pictures provided by
Campa® als Kraftstoff



Sales Volume and Price Trends



■ Sales ◆ Price

2001-2003 Prices incorporate effect of USDA subsidy for soy biodiesel ranging between \$0.85 and \$1.30/gal B100. Assumed extended through 2003.



Benefits of Biodiesel

- ☛ **Use just like No. 2 diesel fuel in existing equipment with no modifications in most cases**
- ☛ **On-road and off-road transportation**
 - ☛ B20 is a drop in technology, no changes to equipment or infrastructure
 - ☛ B100 requires careful management, but few changes to equipment
- ☛ **Electric generators similar to transport issues**
- ☛ **Heating oils**
 - ☛ Blends up to 20% with heating oil No. 2



Benefits of Biodiesel

💧 **BTU Content (121,000 BTU/gal)**

- 💧 Diesel No. 2 averages 131,000
- 💧 Diesel No. 1 averages 126,000

💧 **High Lubricity (Over 6000 g SLBOCLE)**

- 💧 1% or less can improve a poor lubricity diesel fuel by 40%

💧 **Biodegradable**

- 💧 Used as a clean up technology with oil spills

💧 **Non Toxic in small quantities**

- 💧 Fatty acid methyl esters listed as a food additive with FDA
- 💧 DO NOT DRINK!

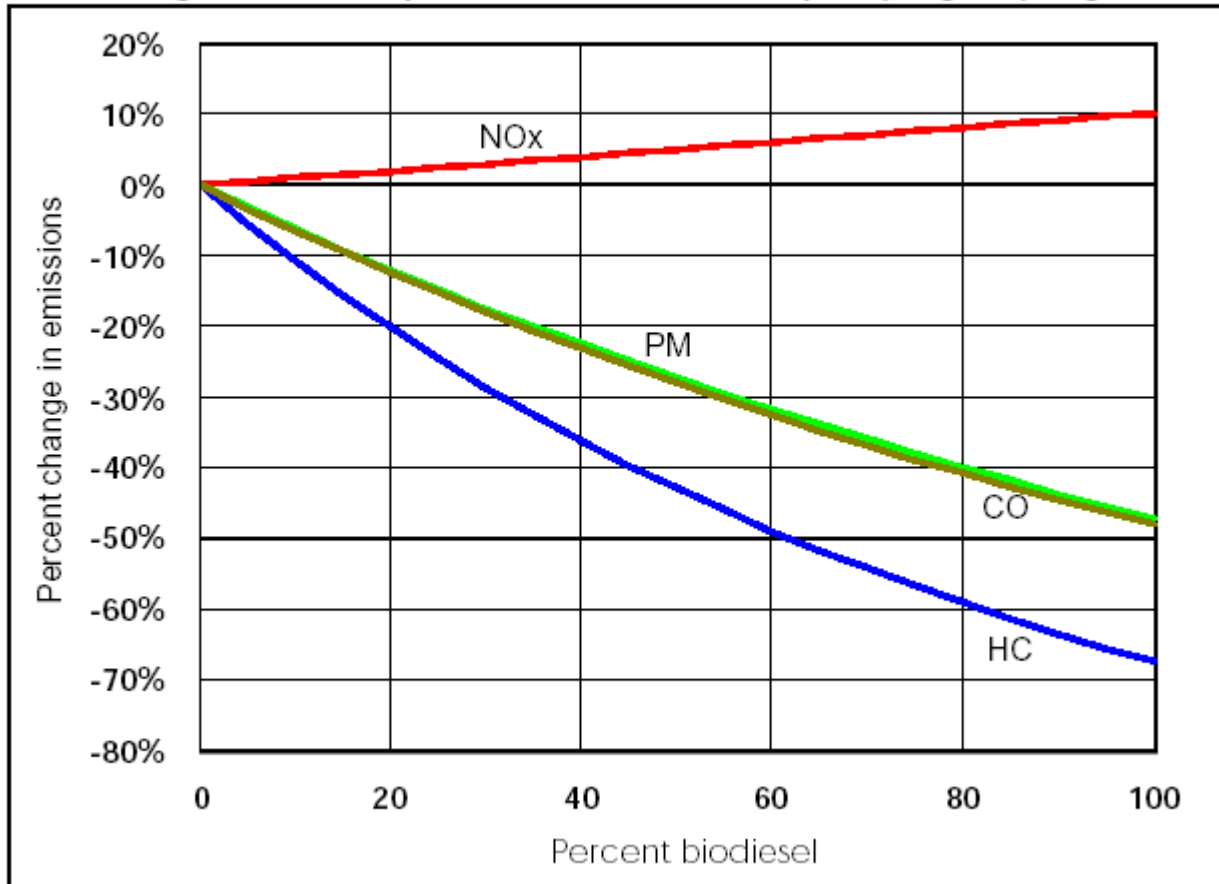
💧 **Safer to use than diesel**

- 💧 Very high flash point

EPA Emission Analysis

Figure ES-A

Average emission impacts of biodiesel for heavy-duty highway engines

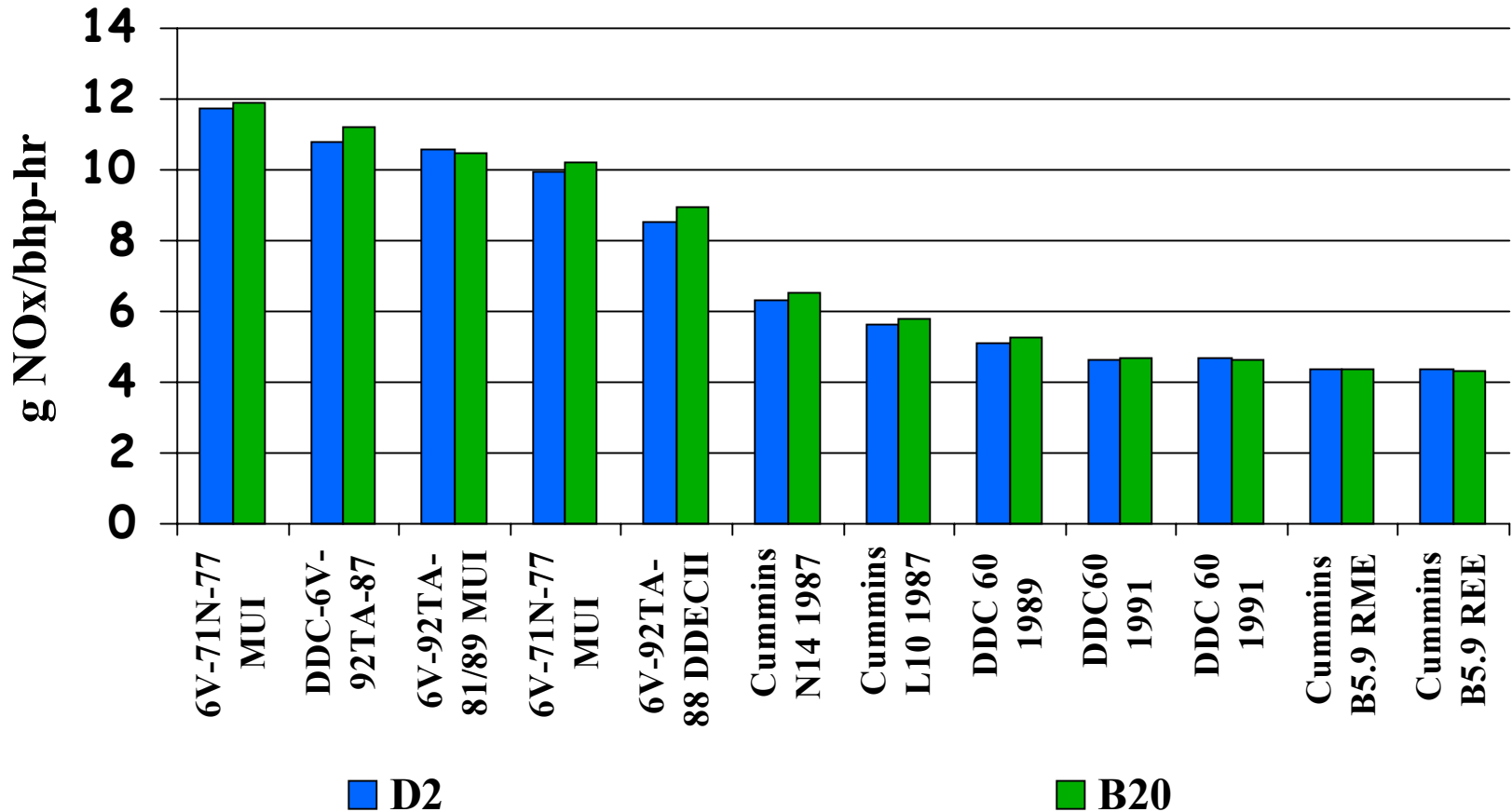




B20 NOx Emissions are Within Legal Limits

D2 and B20 Emissions Improving over Time

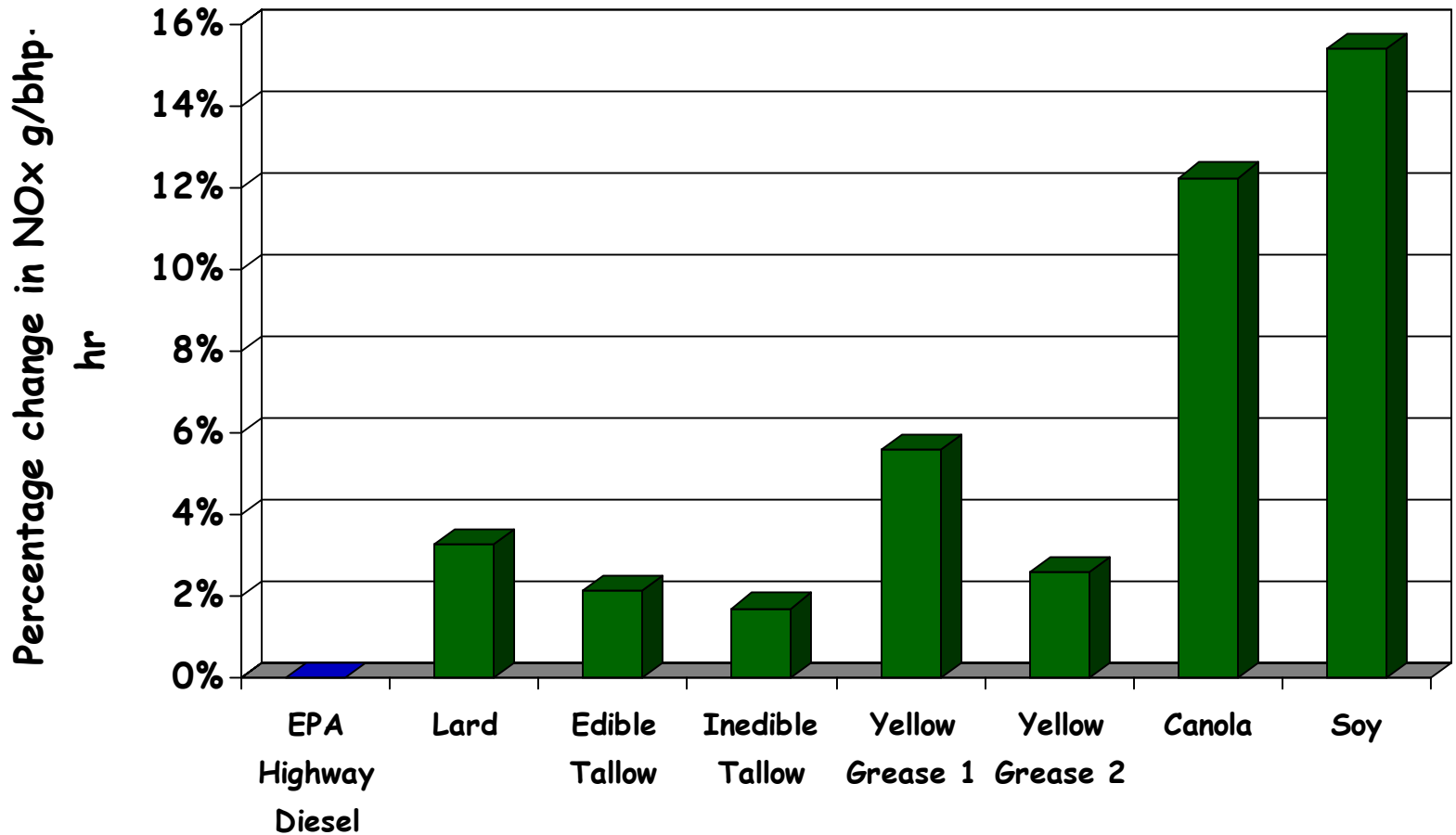
Increase is Consistent Across Time & Engine Types



All Data EPA HD FTP Composite & Replicated Hot Starts



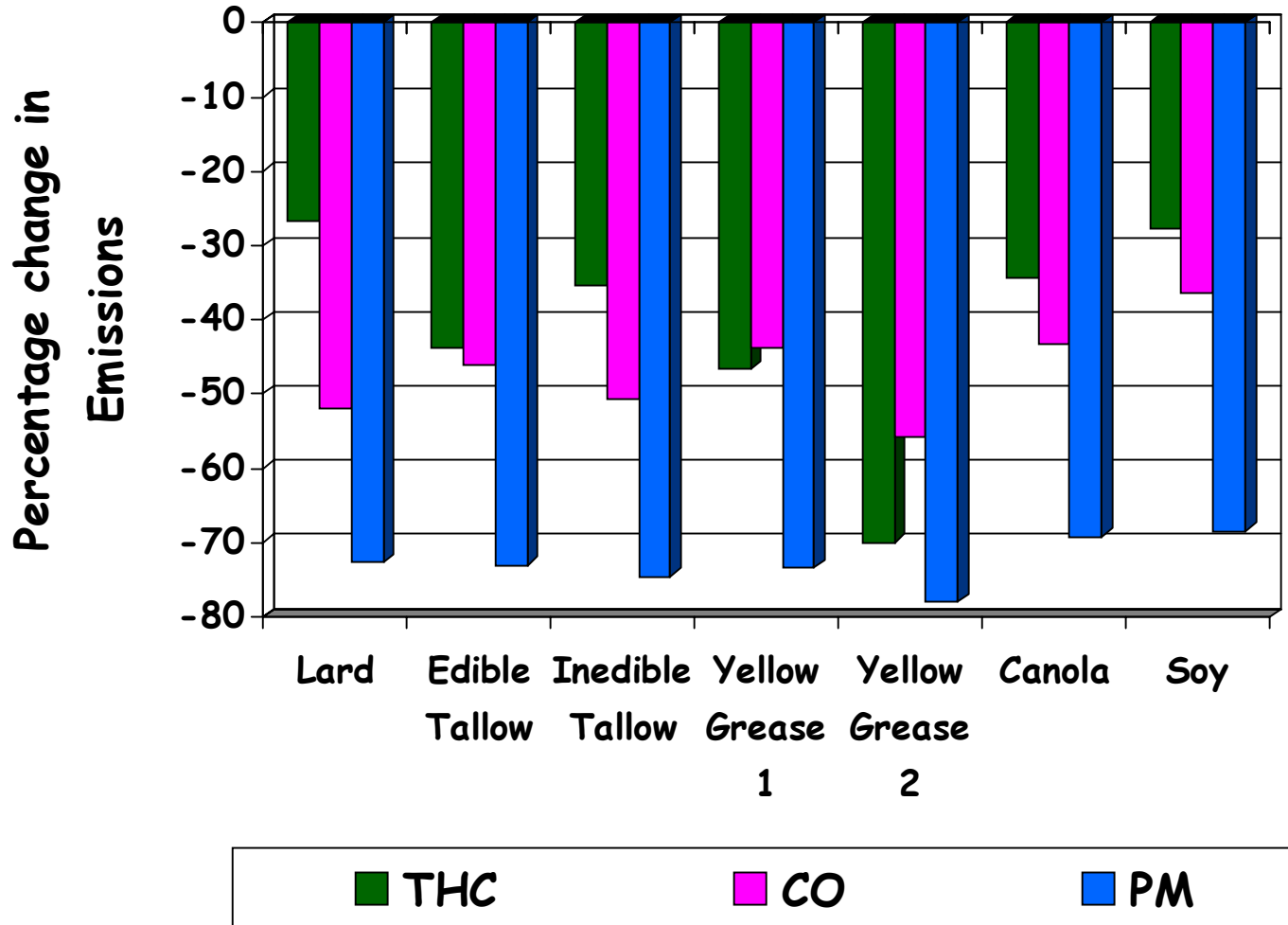
Biodiesel (B100) NOx Emissions



O₂ content = 0% 11.82% 11.74% 11.08% 11.10% 11.28% 11.04% 11.16%

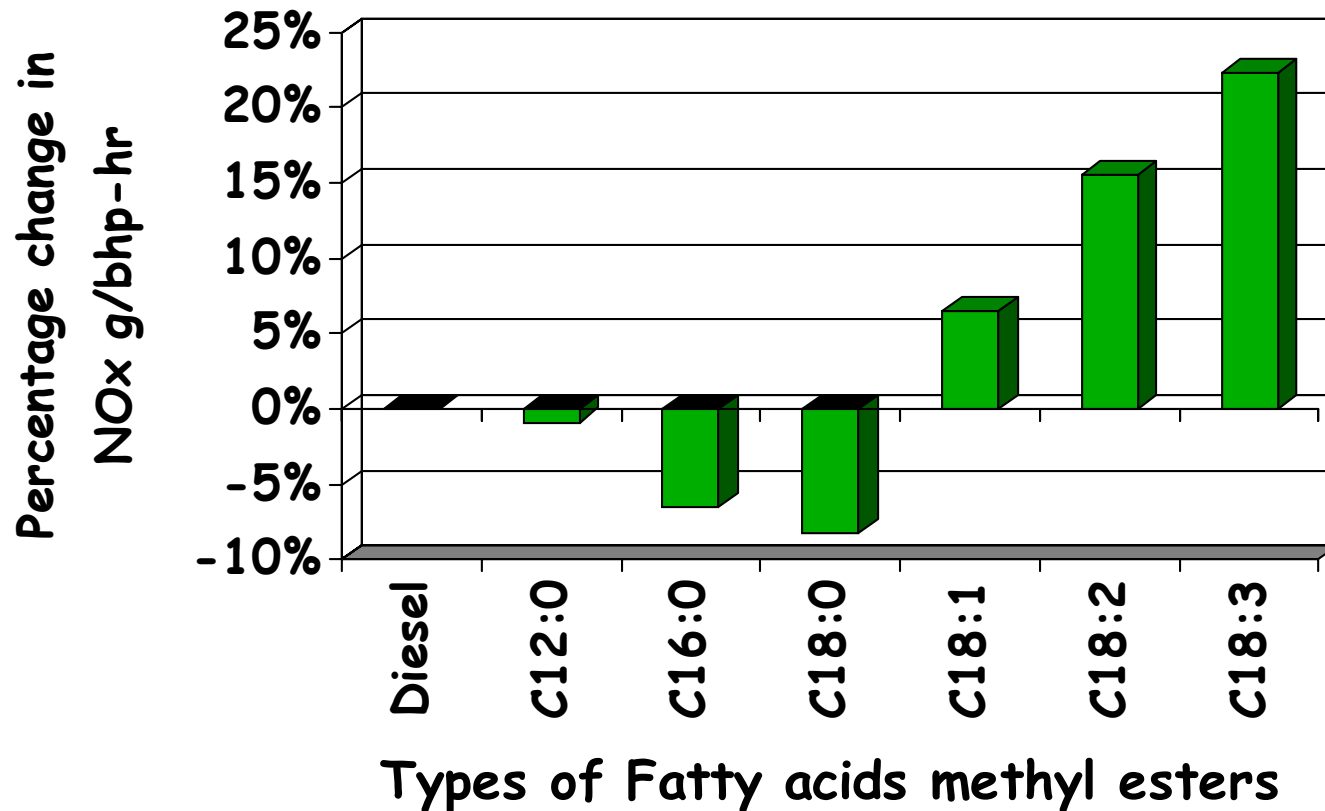


B100 - CO, HC, PM Emissions





NOx Emissions of Biodiesel Components





Feedstock Composition

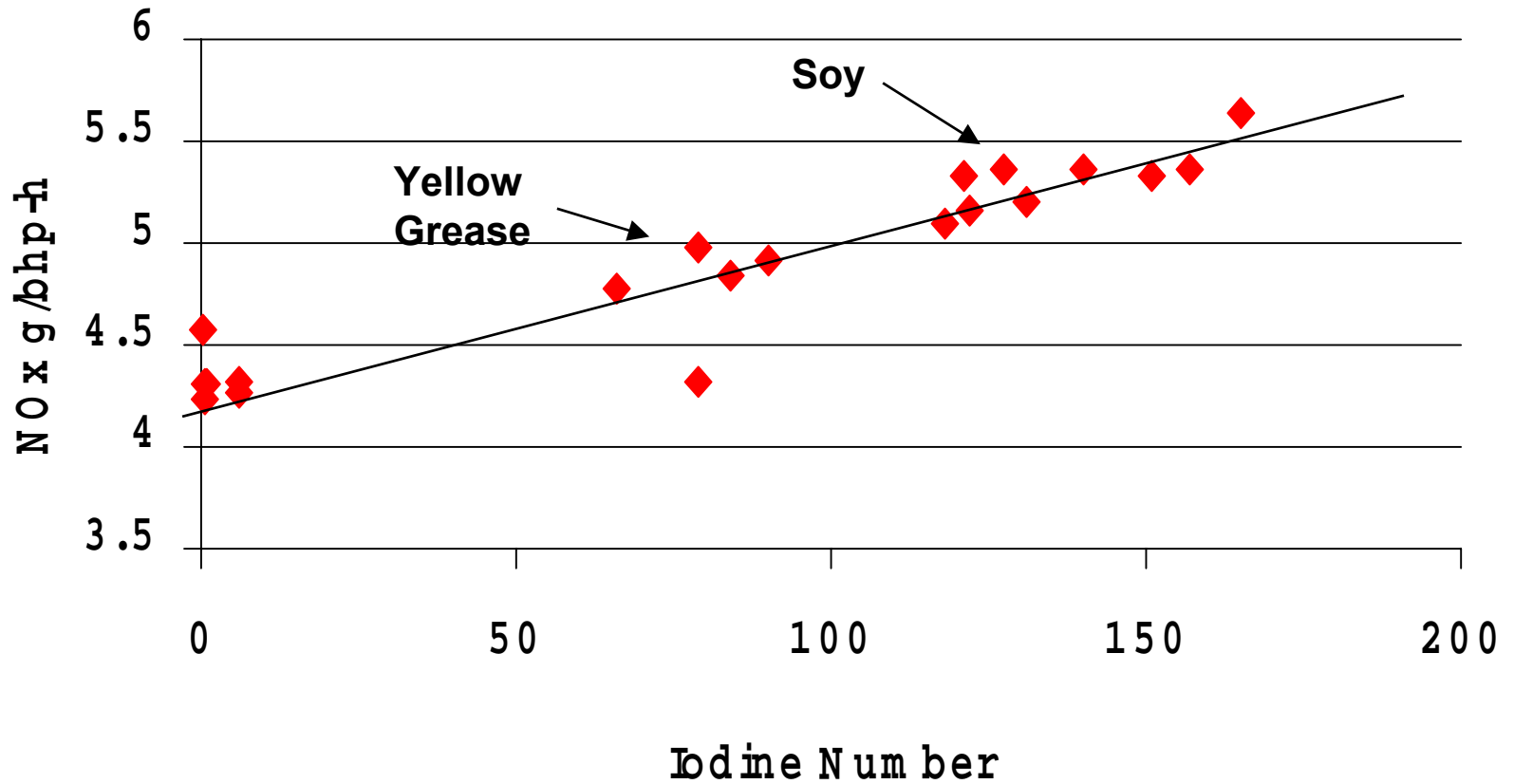
Fatty Acids: C# carbons: # C=C bonds

	≤C12	C14:0	C16:0	C16:1	C18:0	C18:1	C18:2	C18:3	≥C20
Soy	0	0	12	0	4	23	55	7	1
Corn	0	1	9	1	3	40	45	0	1
Yel Grease	0	1	23	1	10	50	15	0	0
Rape	0	0	4	0	1	10	15	10	60
Mustard	0	0	3	0	2	39	15	9	30
Sunflower	0	0	6	0	4	19	69	0	2
Lard	0	1	25	2	14	46	10	0	3
Tallow	0	2	27	2	25	40	2	0	2

 saturated  monounsaturated  polyunsaturated  Saturated & monounsaturated

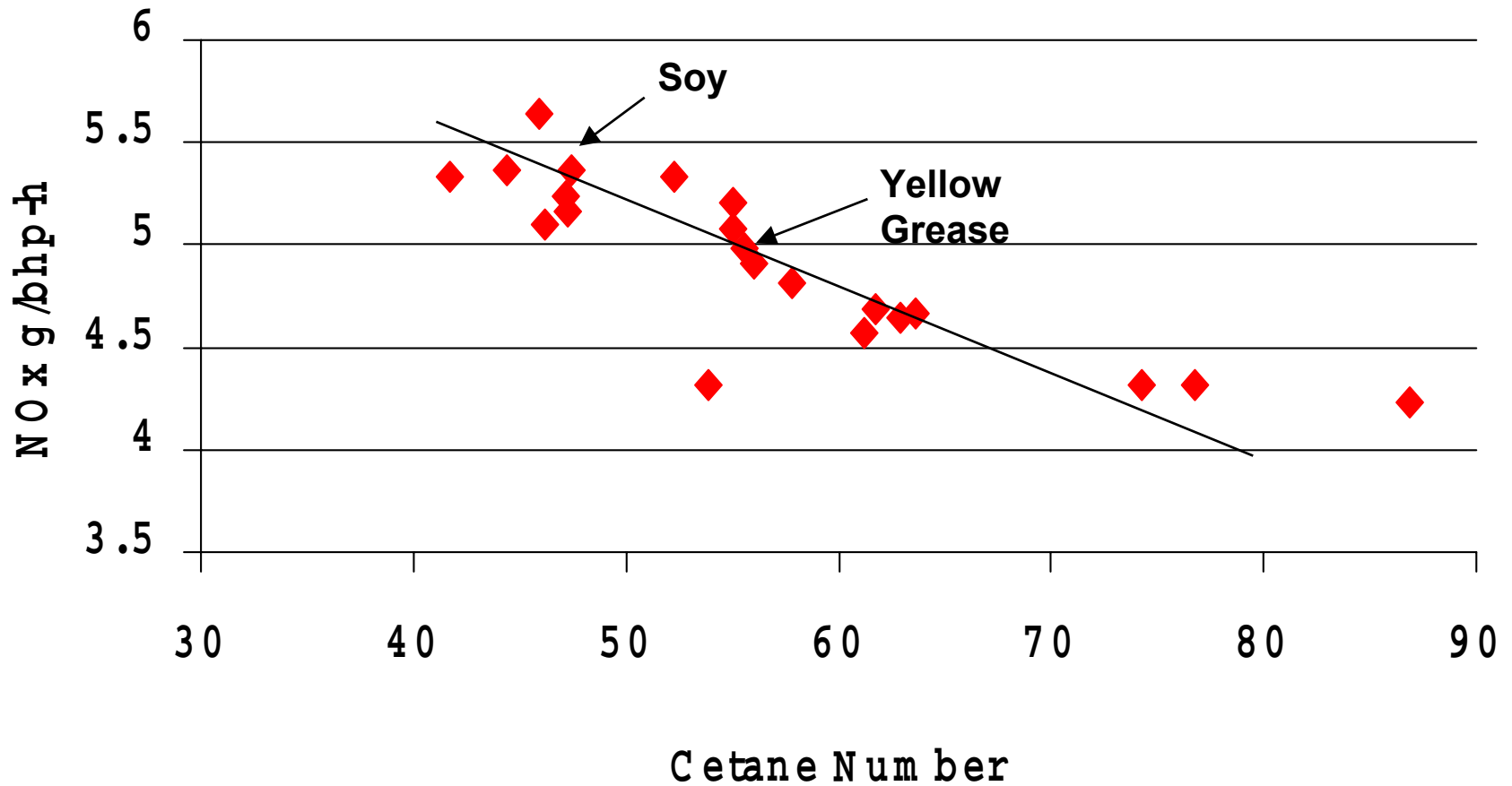


Fuel Iodine No. and NOx





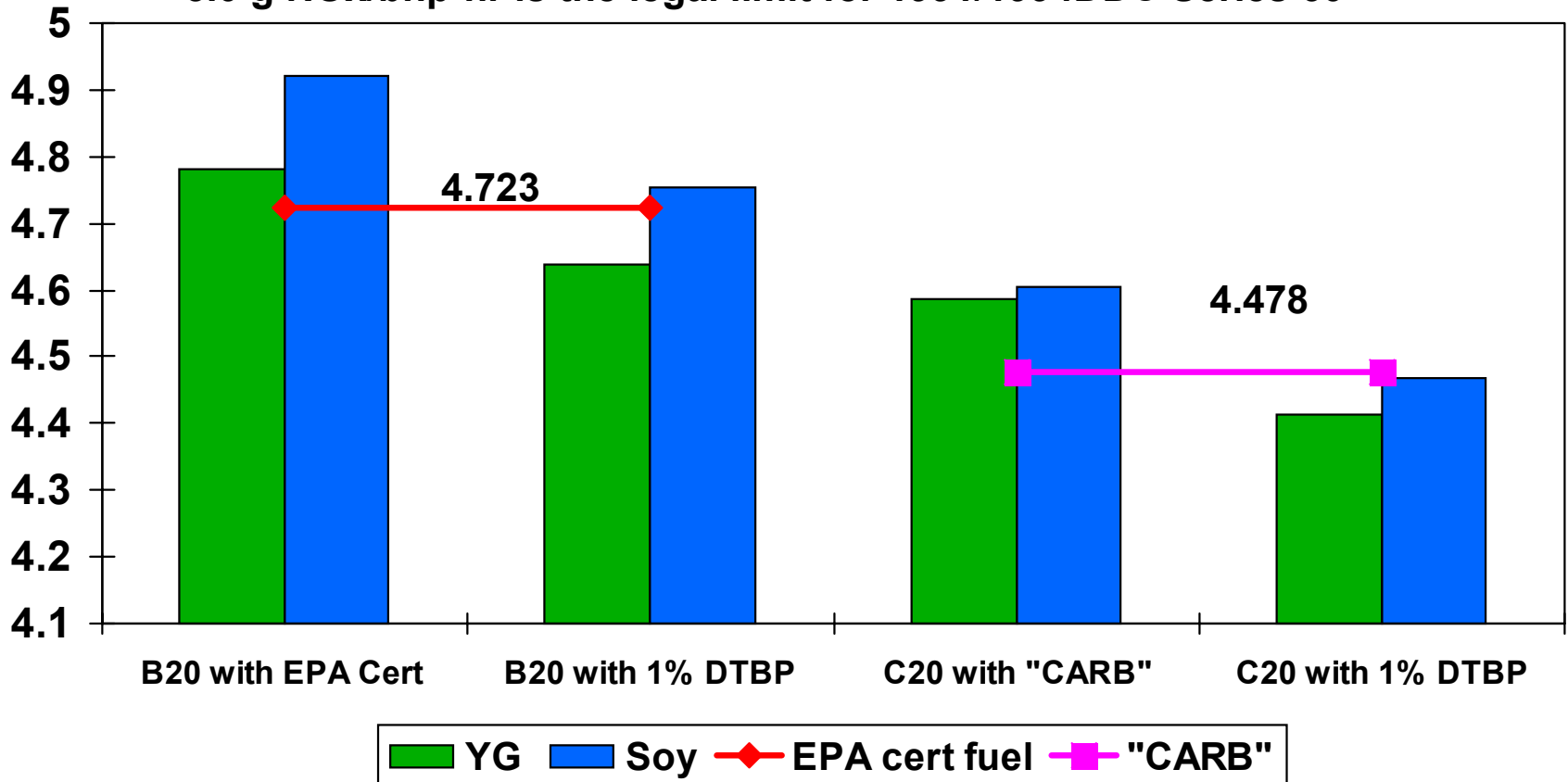
Fuel Cetane and NOx





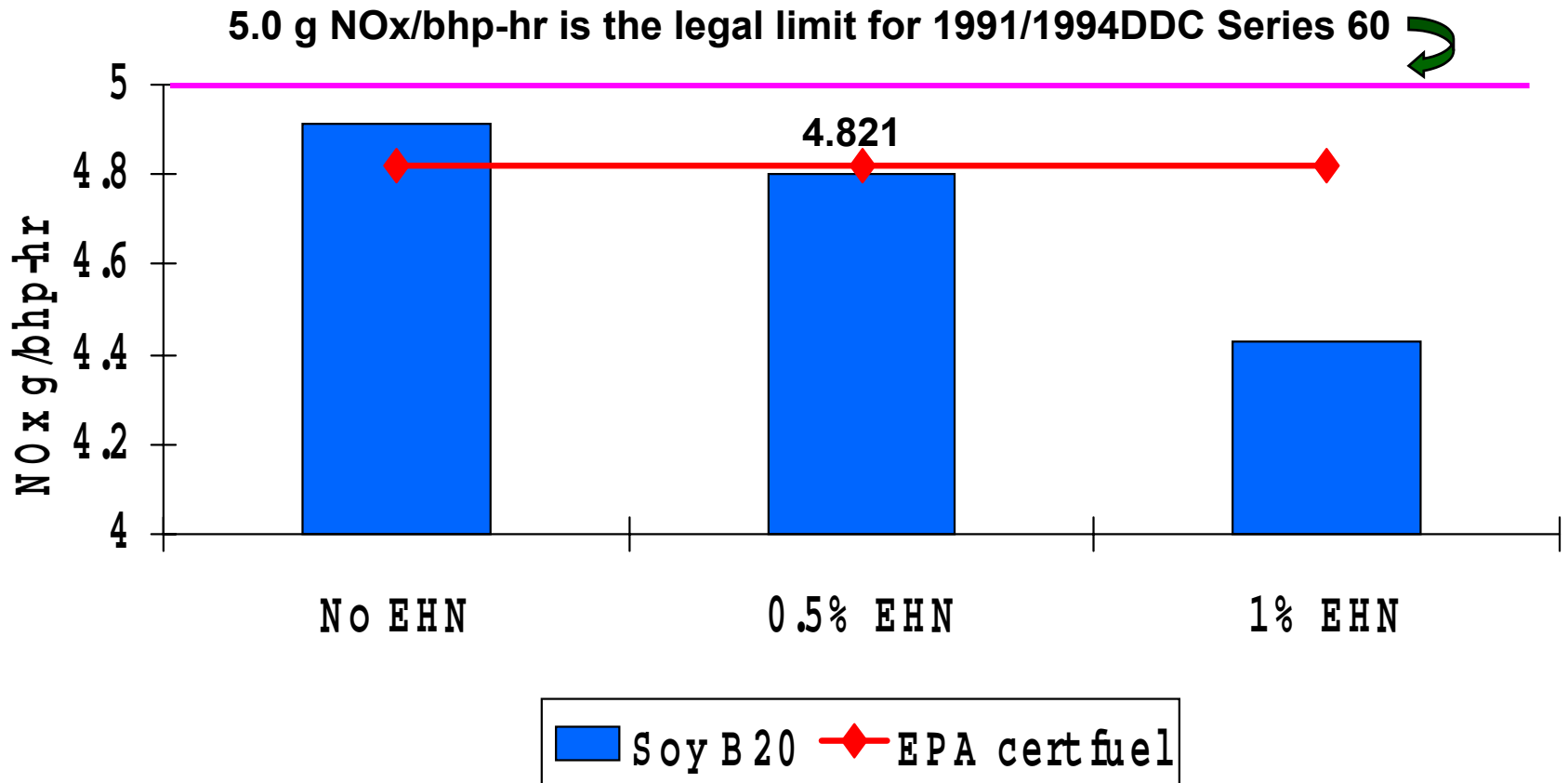
NOx Solutions for B20

5.0 g NOx/bhp-hr is the legal limit for 1991/1994DDC Series 60



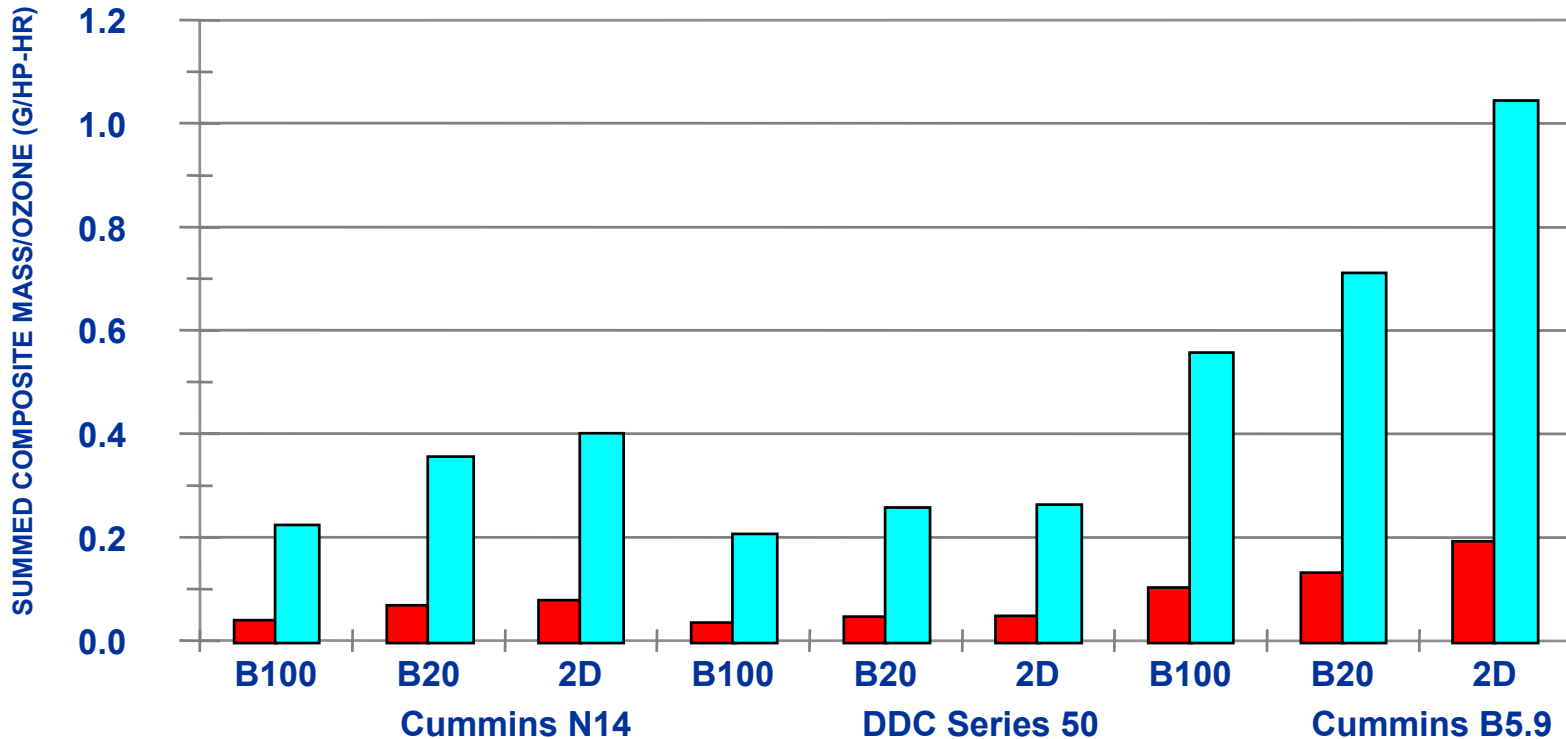
"CARB" is a fuel with 10% aromatics purchased to represent a typical low aromatic CARB test fuel.

NOx Solutions for B20

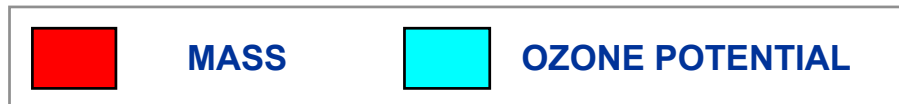




C₁ TO C₁₂ SPECIATION TOTAL MASS AND OZONE POTENTIAL

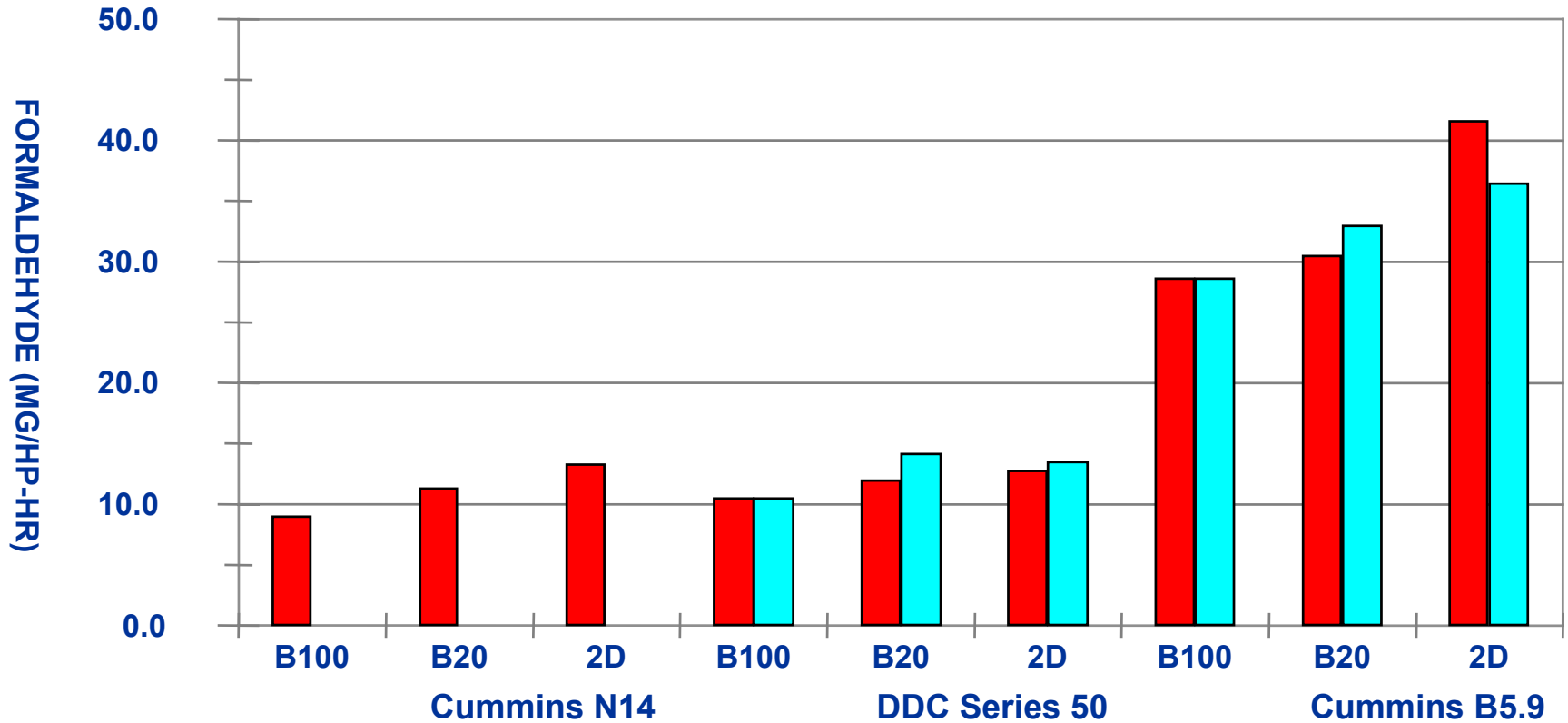


Tier I Health Effects
Data supplied by SWRI
to NBB, 1997-8





FORMALDEHYDE EMISSIONS



Tier I Health Effects
Data supplied by SWRI
to NBB, 1997-8



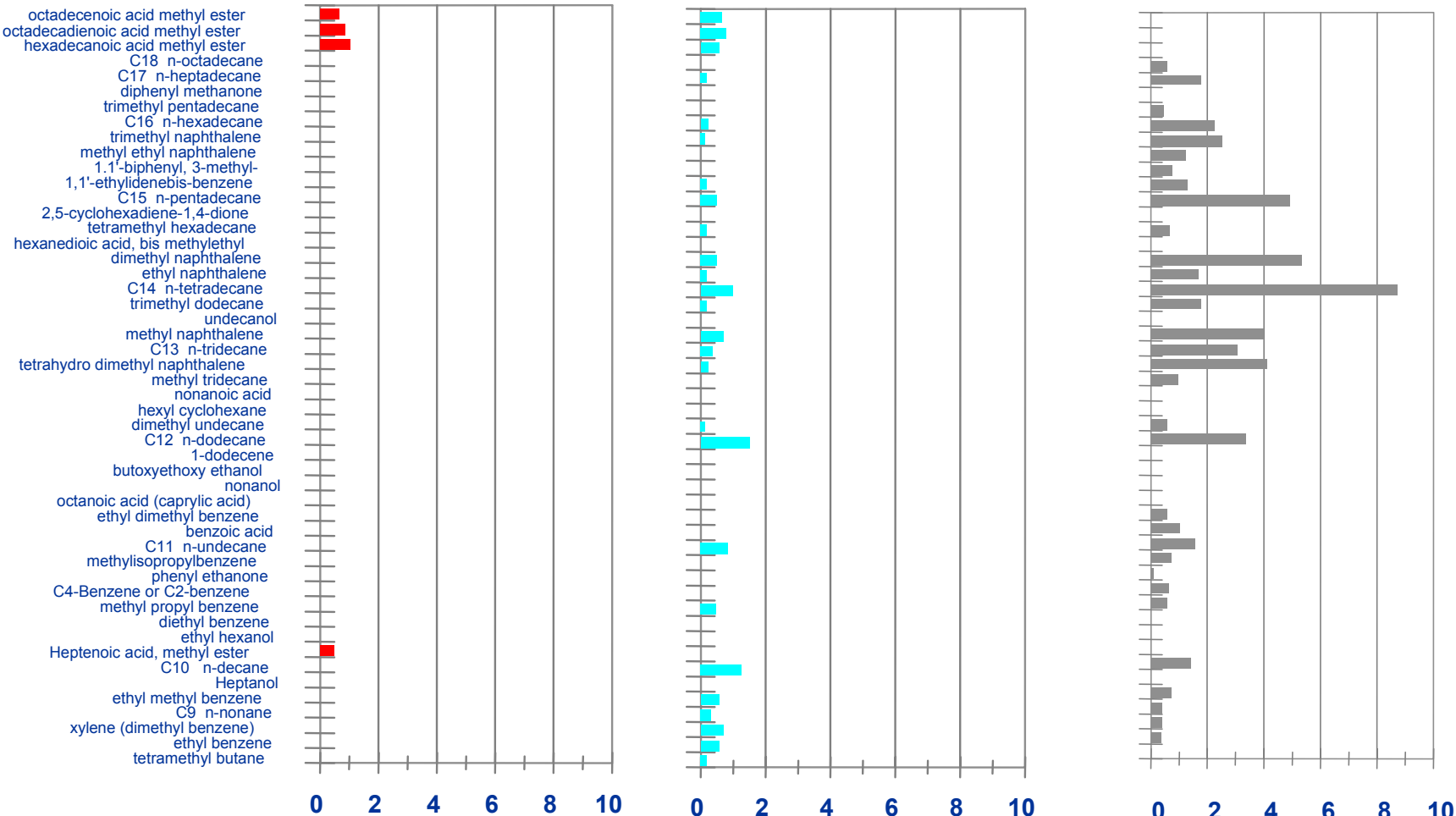


HEAVY HC SPECIATION - CUMMINS N14 ENGINE

B100

B20

2D

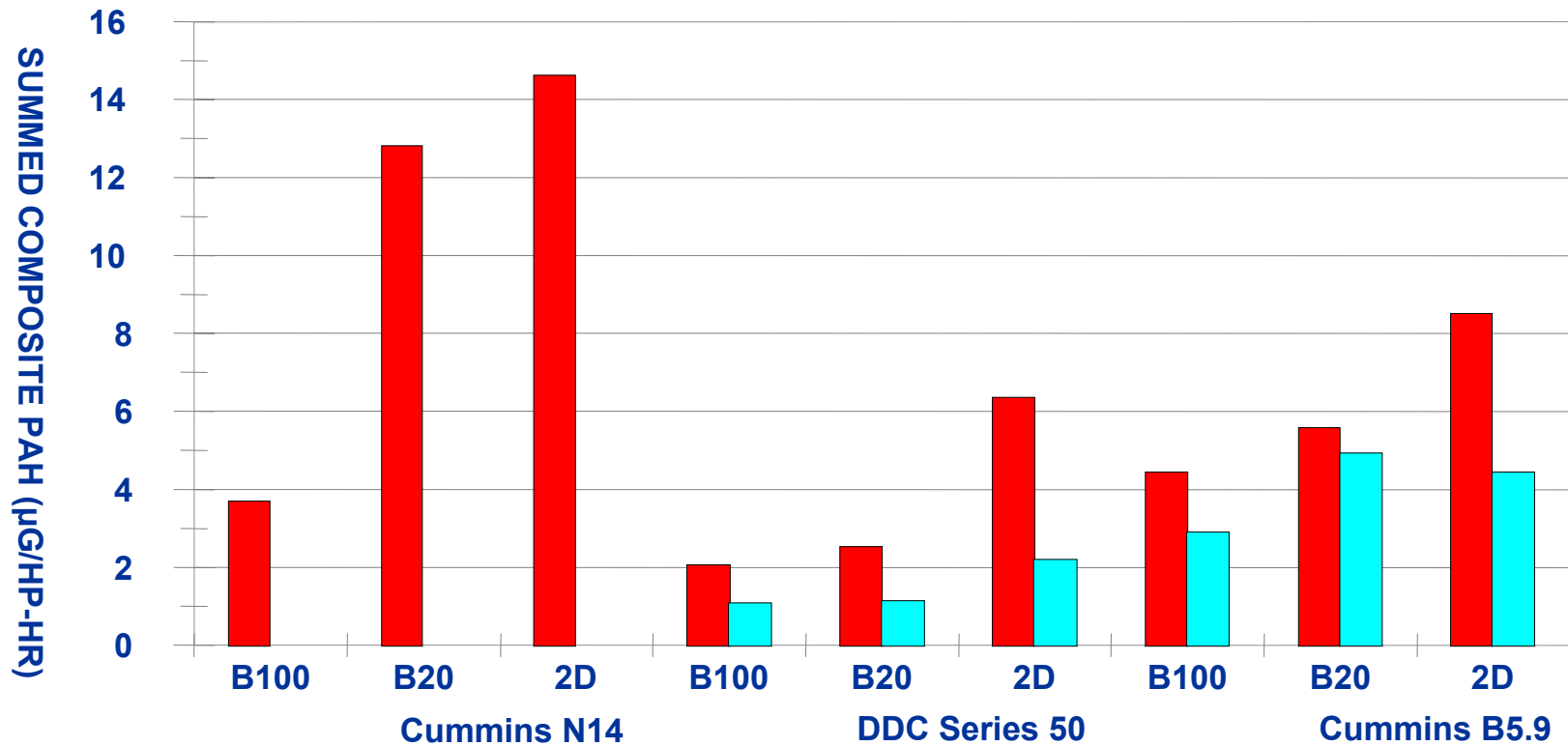


Tier I Health Effects Data
supplied by SWRI, 1997-8

RELATIVE EMISSION RATE (MG/HP-HR)



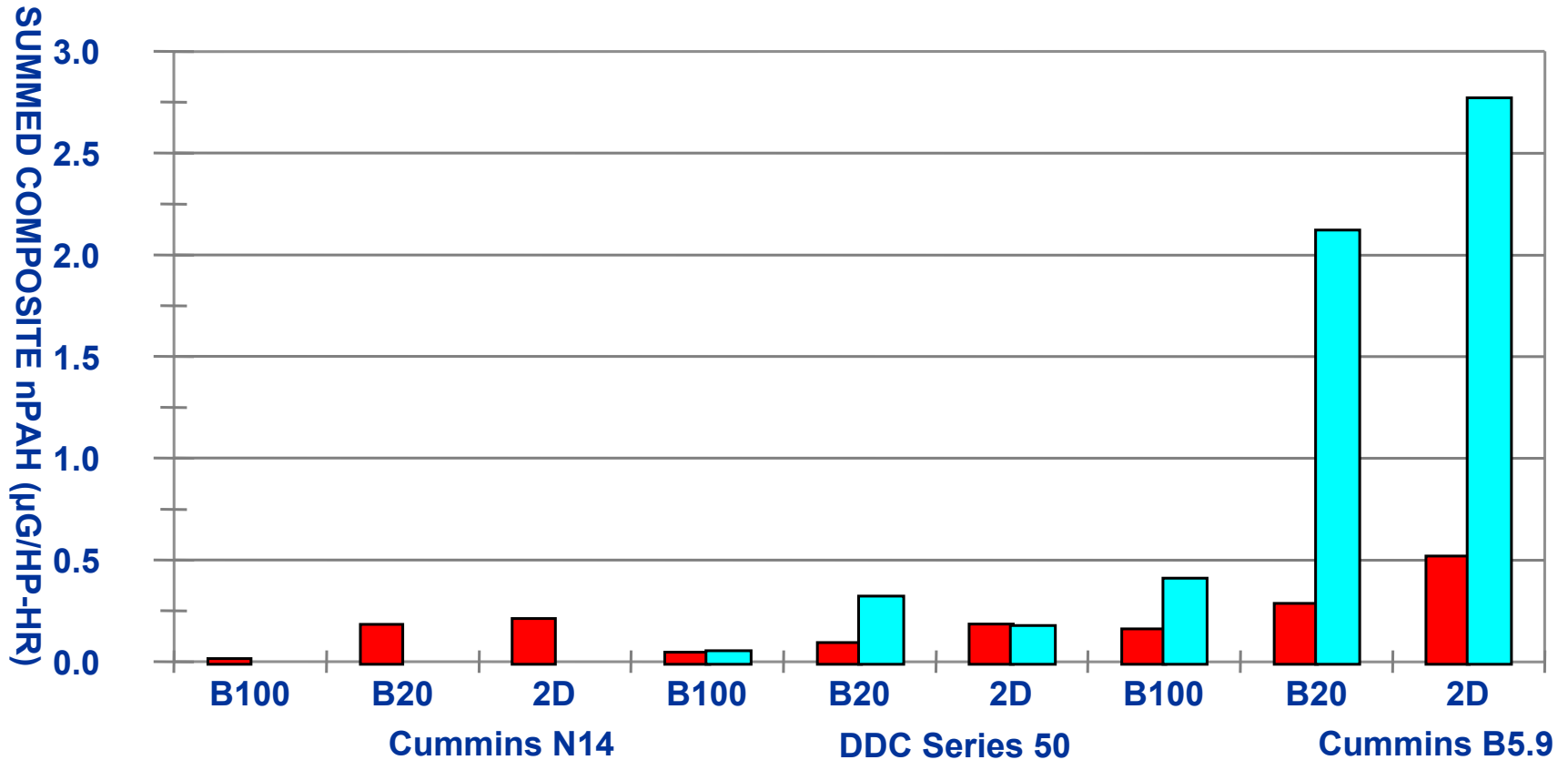
PAH EMISSIONS SUMMARY ALL ENGINES



Tier I Health Effects Data
supplied by SWRI, 1997-8



NPAH EMISSIONS SUMMARY ALL ENGINES

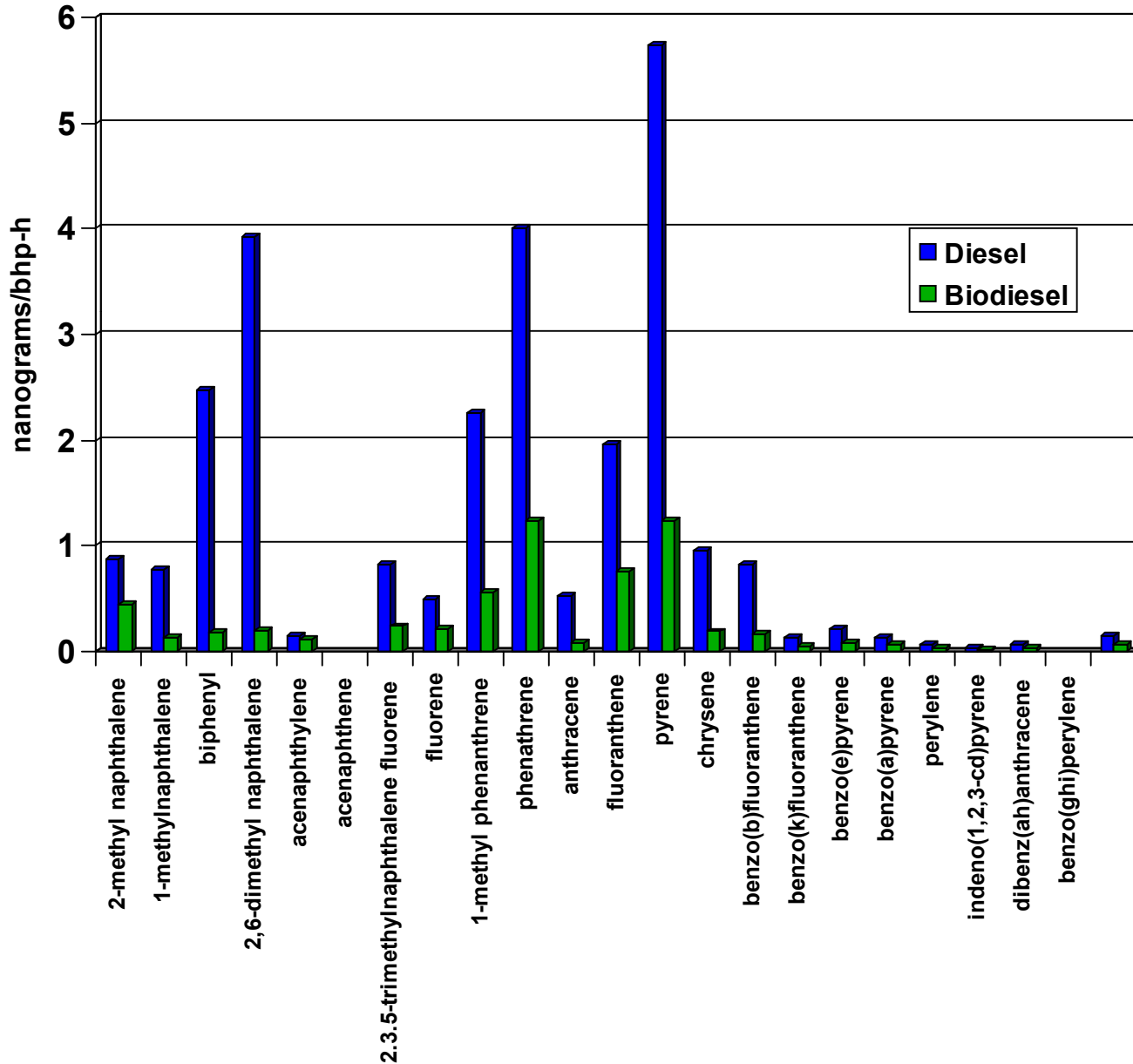


Tier I Health Effects Data
supplied by SWRI, 1997-8

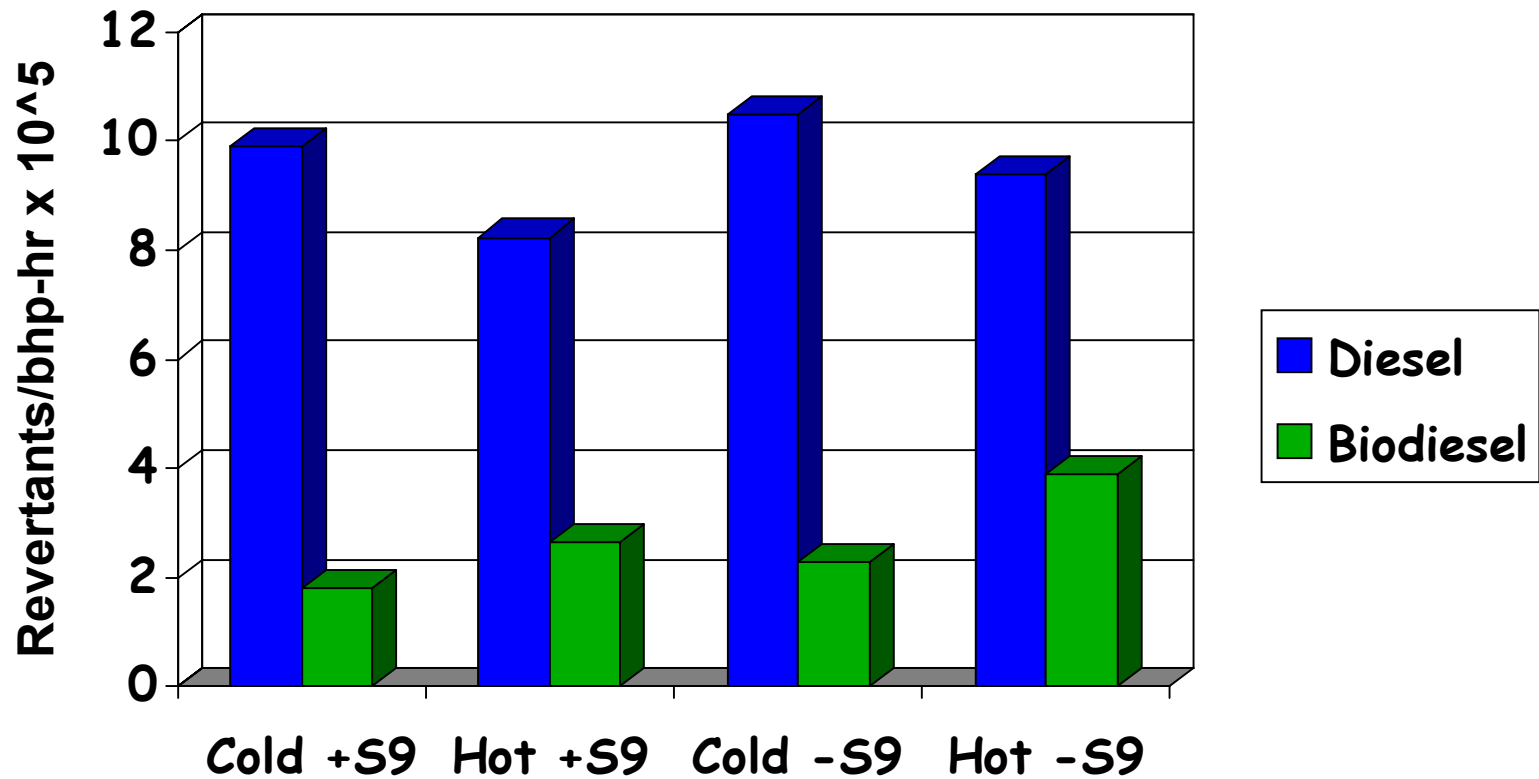




PAH Air Toxics on Semi Volatiles



Mutagenicity Testing





Tier II Health Effects

- 🔥 **Testing at Lovelace Respiratory Research Institute, 1999**
- 🔥 **Exposed 10 wk old F & M F344 rats**
 - 🔥 6 hrs/day, 5 days/wk for 13 weeks
 - 🔥 Whole diluted emissions, 1998 Cummins B5.9
 - 🔥 100 % biodiesel produced from soybean oil
 - 🔥 3 levels (H, M, L) plus negative control



LRRI Health Evaluations

🔥 **General Toxicity:**

- 🔥 Body Weight & Feed Consumption, Clinical Observation, Mortality, Hematology (cell counts), Clinical Chemistry (liver & kidney function)

🔥 **Pathology (gross and histopathology, all organs)**

🔥 **Ophthalmology**

🔥 **Neuropathology**

- 🔥 Histopathology of brain, spinal cord, nerves
- 🔥 Brain glial fibrillary acidic protein

🔥 **Reproduction**

🔥 **DNA Damage:**

- 🔥 Micronucleus in bone marrow red blood cells
- 🔥 Sister chromatid exchange in lymphocytes



Tier II Results

🔥 No Significant Exposure-Related Effects On:

- 🔥 Feed Consumption, Clinical Condition, Mortality, Ophthalmology, DNA (Micro-nucleus, Sister Chromatid), Neural Parameters, Reproduction (Fertility, Teratology)

🔥 Minor Exposure Effects Deemed Not Biologically Significant

🔥 Body and Organ Weights:

- 🔥 Lower liver weight, Higher relative lung weight in F, Higher relative testis weight in M

🔥 Clinical Chemistry:

- 🔥 4 Liver-related parameters decreased, Glucose increased



Tier II Results cont.

💧 **Minor Exposure Effects:**

💧 Lung Histopathology:

- 💧 Dose-related increase in macrophages containing particulate matter
- 💧 Minor alveolar cell changes in 4/30 females in the high level group
- 💧 Caused by particles, but not toxic effect
- 💧 Effect diminished after 28 days non-exposure

💧 **Only Biologically Significant Biodiesel Exhaust Exposure Effect was a Small Effect in Lungs at the High Exposure Level:**

- 💧 Increased macrophages in M & F
- 💧 Slight increase in F lung weight
- 💧 Cellular changes in a few F

💧 **Based on this, the No Observable Adverse Effects Level (NOAEL) was the Medium Level**



Conclusions

- 🔥 **B20 is a drop in technology**
- 🔥 **B100 can be used in existing infrastructure with some cautions**
- 🔥 **B20 increases NO_x by 0-4%**
- 🔥 **B100 by 1.5% to 16% depending on fuel composition**
 - 🔥 NO_x solutions are evolving and likely to make an impact in the near future
- 🔥 **B100 reduce CO, PM, NMHC an average of 43%, 55%, and 56% respectively**
- 🔥 **B20 reduction of CO, PM, NMHC linear with blend level**
- 🔥 **Biodiesel offers significant reductions in Air Toxics**



For More Info

🔥 **National Biodiesel Board**

🔥 www.biodiesel.org

🔥 1-800-841-5849

🔥 **K. Shaine Tyson and Robert McCormick**

🔥 www.ott.doe.gov/biofuels

🔥 303-384-6284 Tyson - Feedstocks & Processing

🔥 202-275-4432 McCormick - End Use R&D