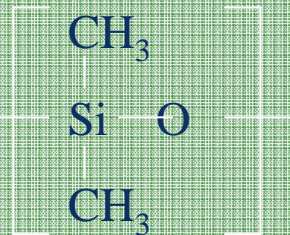


Surface modification of polymer :
PDMS (*Poly-dimethylsiloxane*)

■ PDMS(poly-dimethylsiloxane)?



- Applications: Soft lithography
 - Bio sensor by microcontact printing
 - Micromolding
 - Micro Transfer molding & Decal transfer molding
- Microfluidics
 - Lab on a Chip
 - U-TAS

Advantages

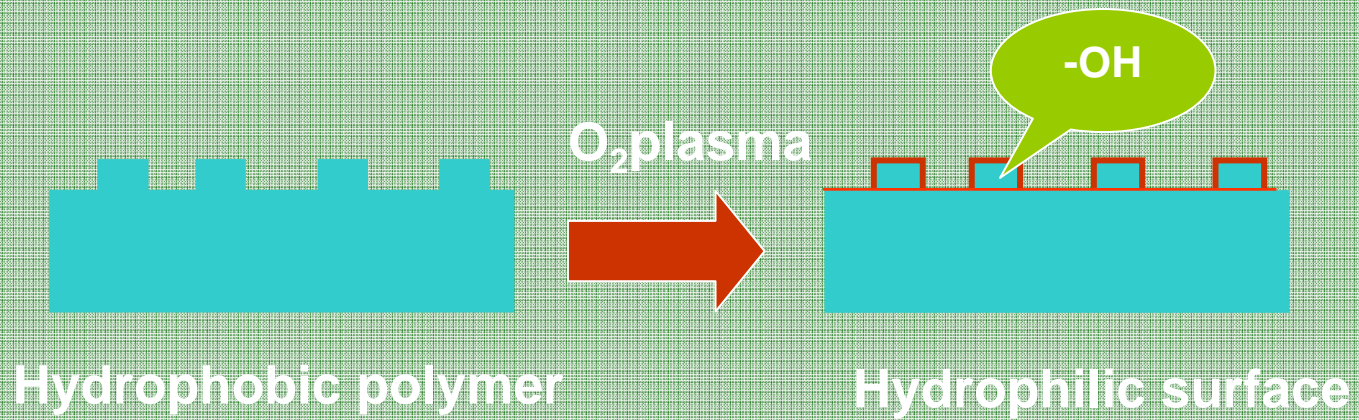
- Isotropic and homogeneous
- Chemically inert
- Optically transparent
- Good thermal stability
- Easily and inexpensively fabricated

&

Disadvantages

- Extremely hydrophobic
- Strong tendency to adsorb other molecules onto the surface
- Unstable and poorly controlled electroosmotic flow

■ 소수성-친수성

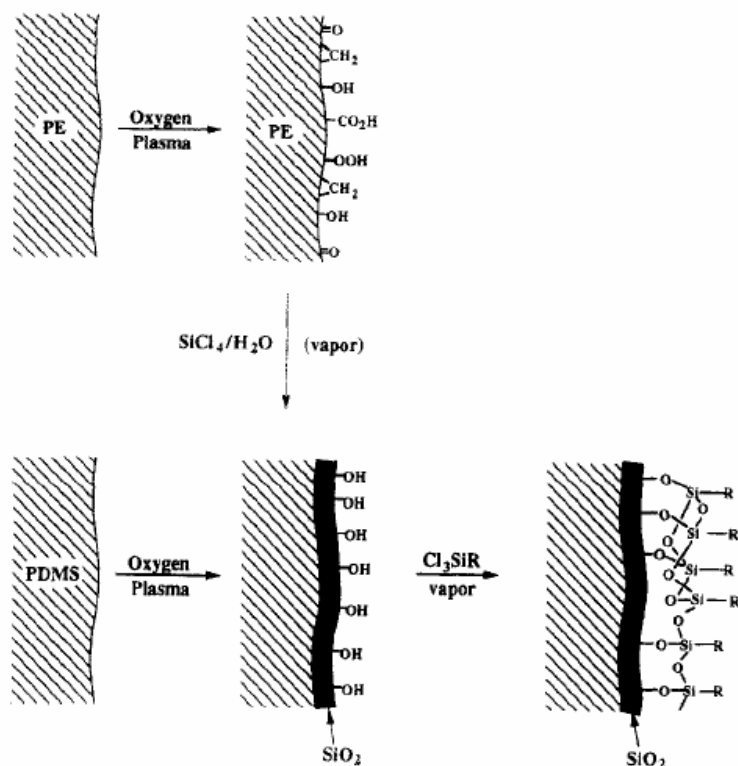


Monolayers on Disordered Substrates: Self-Assembly of Alkyltrichlorosilanes on Surface-Modified Polyethylene and Poly(dimethylsiloxane)

Macromolecules 1993, 26, 5870-5875

Gregory S. Ferguson,^{1a} Manoj K. Chaudhury,^{1b} Hans A. Biebuyck, and George M. Whitesides*

Scheme I. Schematic Illustration of the Synthesis of SAMs on PE[ox]/SiO₂ and PDMS[ox]^a



^a The thickness of the surface film of SiO₂ on polyethylene is probably between 200 and 1000 Å, depending on the number of treatments with SiCl₄ (see Experimental Section) and is not drawn to scale.¹⁴ The thickness of the silicate layer on PDMS[ox] is less than 50 Å.⁵

Table I. Advancing (θ_a) and Receding (θ_r) Contact Angles on Hydrocarbon Surfaces^{a,b}

material	water		hexadecane	
	θ_a	θ_r	θ_a	θ_r
PE[ox]/SiO ₂ /O ₃ Si(CH ₂) ₁₀ CH ₃	113	104	48	40
PE[ox]/SiO ₂ /O ₃ Si(CH ₂) ₉ CH=CH ₂	106	100	38	31
PDMS[ox]/O ₃ Si(CH ₂) ₁₀ CH ₃	112	103	46	45
PDMS[ox]/O ₃ Si(CH ₂) ₉ CH=CH ₂	104	99	36	35
Si/SiO ₂ /O ₃ Si(CH ₂) ₁₀ CH ₃	112	102	41	39
Si/SiO ₂ /O ₃ Si(CH ₂) ₉ CH=CH ₂	101	92	30	24
Au/S(CH ₂) ₁₀ CH ₃	115	105	48	42
Au/S(CH ₂) ₉ CH=CH ₂	107	97	39	33
PE-CO ₂ (CH ₂) ₁₁ CH ₃	125	≈40		wets

Dynamics of Polymeric Solid Surfaces Treated with Oxygen Plasma: Effect of Aging Media after Plasma Treatment

JOURNAL OF COLLOID AND INTERFACE SCIENCE 202, 37–44 (1998)

Estimation of Work of Adhesion and Surface Free Energy

Young–Dupre' equation

$$W_A = \gamma_L(1 + \cos \theta)$$

W_A represents the quantity of polar functional groups on the surface treated by oxygen plasma.

where W_A is the work of adhesion (mJ/m^2), γ_L is the surface free energy of liquid (mJ/m^2), and θ is the contact angle ($^\circ$).

Extended Fowkes equations

$$\gamma_L(1 + \cos \theta) = 2\sqrt{\gamma_s^d \gamma_L^d} + 2\sqrt{\gamma_s^p \gamma_L^p} + 2\sqrt{\gamma_s^h \gamma_L^h}$$

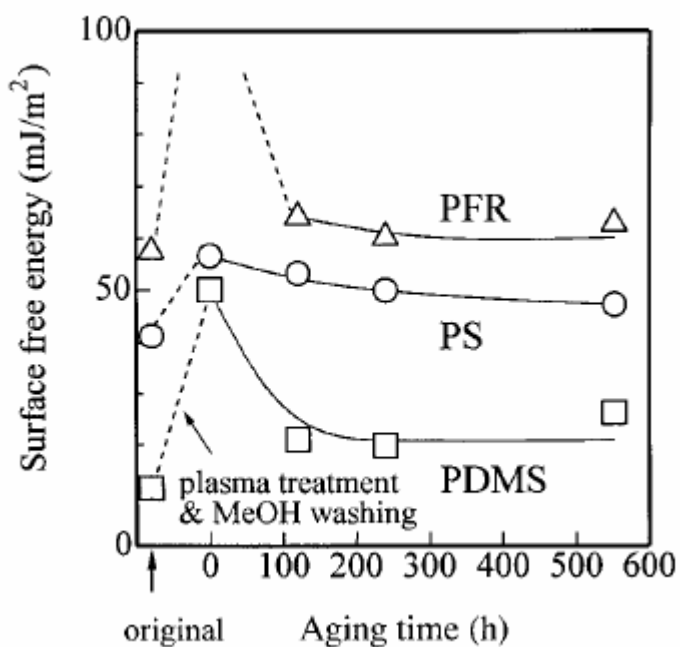
$$\gamma^{\text{tot}} = \gamma^d + \gamma^p + \gamma^h,$$

γ_s is the surface free energy of solid (mJ/m^2)

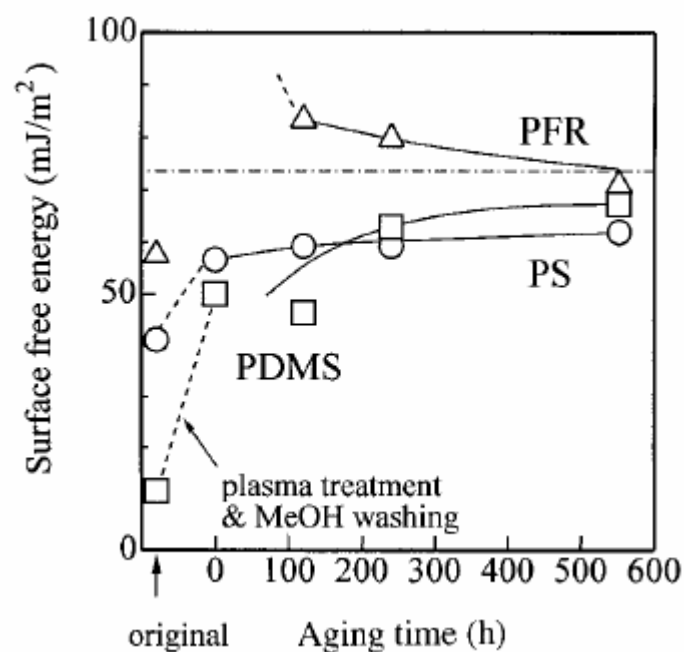
d is the dispersion force component
p is the polar component
h is the hydrogen bonding component of surface free energy,
tot is the total surface free energy

Contact Angles and Oxygen Concentrations on Polymer Surfaces

Polymer	Untreated		O ₂ plasma-treated		Washed with methanol ^a	
	Contact angle (°) ^b	Oxygen (at.%) ^c	Contact angle (°)	Oxygen (at.%)	Contact angle (°)	Oxygen (at.%)
PS	91.6	0.5	6.9	19.3	63.9	14.4
PFR	62.4	20.2	11.2	38.7	8.5	36.5
PDMS	109.9	30.8	8.4	53.5	69.0	39.8



In Nitrogen



In Water

-For PS & PDMS, washing with methanol after plasma treatment led to a decrease in surface oxygen concentrations: the low-molecular-weight oxidation products were removed from the polymer surface.

- T_g of PDMS is below RT and the mobility of the molecular chain is high.

-In water, the oxygen-containing polar functional groups in the surface layers of the films were thought to orient toward the topmost surfaces.

Summary of Surface Free Energies

Polymer	γ_P (mJ/m ²) ^a	γ_T (mJ/m ²) ^b
PS	40	57
PDMS	10	50
PFR	58	>100

Medium	γ_M (mJ/m ²) ^c
Water	72.8
Nitrogen	~0

^a γ_P , the surface free energy of the untreated polymer film.

^b γ_T , the surface free energy of the O₂-plasma-treated layer.

^c γ_M , the surface free energy of the aging medium.

The interface free energy: A-B

$$\gamma_{AB} = (\sqrt{\gamma_A} - \sqrt{\gamma_B})^2$$

- 1. $\gamma_T > \gamma_P > \gamma_M$ 일 때, $(\sqrt{\gamma_T} - \sqrt{\gamma_M})^2 > (\sqrt{\gamma_P} - \sqrt{\gamma_M})^2$

이럴 경우, 소수성의 untreated polymer film 이 열역학적으로 medium과 친하게 된다. 따라서 친수성의 표면 물질들은 안으로 향하고 소수성의 고분자 내부 물질이 밖으로 나와서 표면이 다시 소수성으로 바뀐다. (In nitrogen 폴리머 aging)

- 2. $\gamma_M > \gamma_T > \gamma_P$ 일 때, $(\sqrt{\gamma_T} - \sqrt{\gamma_M})^2 < (\sqrt{\gamma_P} - \sqrt{\gamma_M})^2$

이럴 경우, polar functional group이 표면 쪽으로 orient 되어서 더욱 안정화 하려고 한다.(물속에서 PS와 PDMS를 aging 했을 경우와 일치)

- 3. $\gamma_T > \gamma_M > \gamma_P$ 일 때, 이때는 각 변수의 크기에 따라 다르다.

물속에서 PFR을 aging 할 경우 1번과 같게 되어 표면 물질이 오히려 bulk 쪽으로 향하게 된다.

PDMS in Microfluidic Devices

Microfluidics is the handling and dealing with small quantities of fluids.

- ✓ PDMS-based microfluidic devices are increasing in popularity due to their ease of fabrication and low costs.
- ✓ Despite this, there is a tremendous need for strategies to rapidly and easily tailor the surface properties of these devices.

Why Microfluidics?

- Minimize physical size and space
- Low power and low production cost per device
- Efficient use of reagents and reactants
- Fast response time
- Precise volumetric control
- Utilize microfluidic phenomena

Surface Modification Methods of PDMS

- Oxygen plasma treatment

- Duffy and Whitesides, 1998
- Gregory and Michael, 1998

- Silanization

- Grzybowski and Whitesides, 1998

- Adsorbed coating

(Polybrene/dextran sulfate)

- Barker and Locascio, 2000
- Liu and Henry, 2000

- Protein or lipid coating

- Linder and Sigrist, 2001

- **Ultraviolet polymer grafting**

- Shuwen and Allbritton, 2002

- ✓ Unstable requiring periodic reapplication

- ✓ Ill-defined and heterogeneous surface properties

- ✓ Difficult multistep procedures

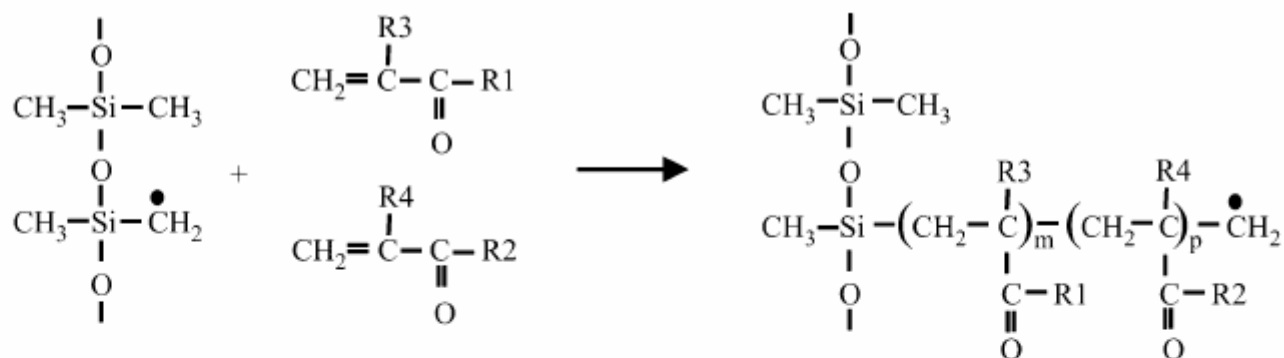
- ✓ Undesirable buffer solution

Covalently attached coatings with selectable surface properties

Tailoring the Surface Properties of Poly(dimethylsiloxane) Microfluidic Devices

Shuwen Hu,[†] Xueqin Ren,[†] Mark Bachman,^{‡,§} Christopher E. Sims,^{||}
G. P. Li,^{*,†,§,‡} and Nancy L. Allbritton^{*,†,||}

Langmuir 2004

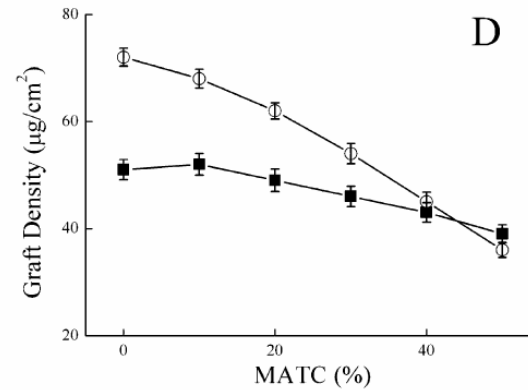
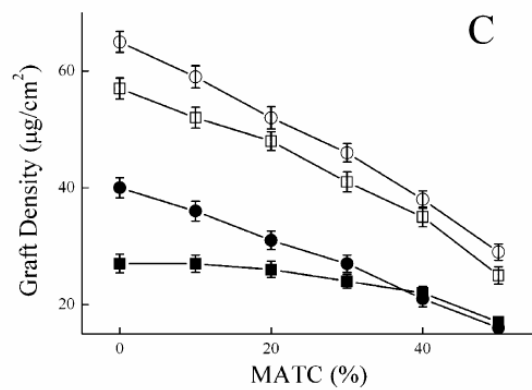
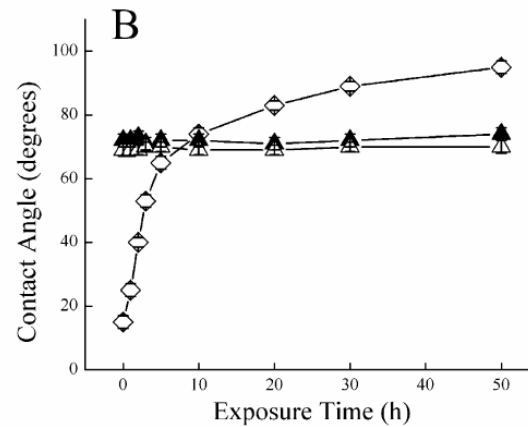
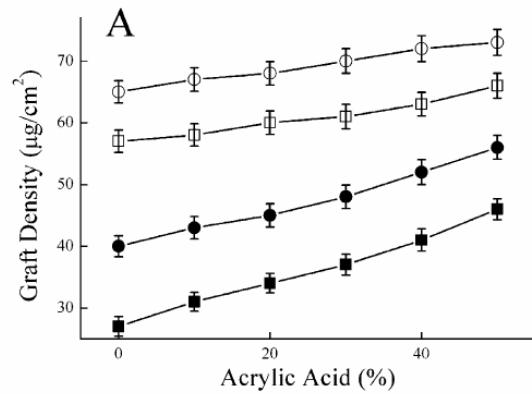


R1,R2: - OH acrylic acid (AA)
 - NH₂ acrylamide (AM)
 - N(CH₃)₂ N,N-dimethylacrylamide (DMA)
 - OCH₂CH₂OH 2-hydroxyethyl acrylate (HEA)
 - O(CH₂CH₂O)_nCH₃ poly(ethylene glycol) monomethoxy acrylate (PEG)
 - OCH₂CH₂N(CH₃)⁺Cl₃⁻ (2-methacryloxyethyl)trimethylammonium chloride (MATC)

R3,R4: - H AA, AM, DMA, HEA, PEG
 - CH₃ MATC

Table 1. Contact Angles of Devices Grafted with Co-Mixed Monomers^a

mixture	ratio (w/w)	graft density ^b ($\mu\text{g}/\text{cm}^2$)	contact angle ^b (deg)
HEA/AA	10:1	58 ± 2	52 ± 1
AM/AA	10:1	67 ± 2	61 ± 1
DMA/AA	10:1	43 ± 2	75 ± 2
PEG/AA	10:1	29 ± 1	75 ± 2
HEA/MATC	10:1	52 ± 2	55 ± 1
AM/MATC	10:1	59 ± 2	63 ± 1
DMA/MATC	10:1	36 ± 2	77 ± 2
PEG/MATC	10:1	27 ± 1	77 ± 2
native PDMS			109^c
oxidized PDMS			15^c



요약

1. Polymer 표면을 modification 하기 위해서는 먼저 표면 activation 시켜야 한다.
 - 산소 플라즈마, UV, 산처리 방법등이 가능
2. 보관하는 방법에(Medium) 따라서 표면성질이 회복 혹은 가역적으로 조절이 가능하다. 따라서 보관할때 조건에 주의하여야 한다. 그렇지 않을 경우 표면처리를 한 후 될수 있는대로 곧바로 실험을 한다.