## Development of the regenerable Potassium–based $TiO_2$ sorbent for $CO_2$ capture at the low temperature

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Potassium-based sorbents were prepared by impregnation with  $K_2CO_3$  on supports such as activated carbon (AC), TiO<sub>2</sub>, Al<sub>2</sub>O<sub>3</sub>, MgO, SiO<sub>2</sub> and various zeolites. The CO<sub>2</sub> capture capacity and regeneration property were measured in the presence of H<sub>2</sub>O in a fixed bed reactor (CO<sub>2</sub> capture at 60°C and regeneration at 130–400°C). Sorbents such as KACI, KTiI, KMgI, and KAII, which showed excellent CO<sub>2</sub> capture capacity after the pretreatment in the presence of H<sub>2</sub>O, could be completely regenerated above 130°C, 130°C, 350°C, and 400°C, respectively. In the case of KACI and KTiI, a KHCO<sub>3</sub> crystal structure was formed during CO<sub>2</sub> absorption, unlike KAII and KMgI. This phase could be easily converted into the original phase during regeneration, even at low temperatures below 150°C. In particular, the KTiI30 sorbent developed in this study showed excellent characteristics in CO<sub>2</sub> absorption without the pretreatment of H<sub>2</sub>O and fast and complete regeneration at a low temperature condition (1 atm, 150°C).