

Synthesis of bacterial cellulose–montmorillonite composites with enhanced mechanical and thermal properties

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The polymers composite with solid clay particles is receiving a huge concern, because the nanoclays can strengthen the physico-mechanical properties of the polymer. Montmorillonite (MMT) is the most widely used clay in preparing polymer composites. Bacterial cellulose (BC) has a great potential to be used as a polymer matrix for composites preparation due to its high compatibility and porous fibrous structure. In the present study, the BC–MMT composites were synthesized using a simple impregnation approach by treating BC sheets with various concentrations of MMT suspension. The MMT adsorbed on BC surface and also penetrated into the BC matrix as confirmed from FE–SEM analysis. The mechanical and thermal properties of BC–MMT composites were significantly improved compared to pure BC. The tensile strength of the composite reached to 210 MPa for 2% MMT compared to the 151 MPa for pure BC. Similarly the Young's modulus values were also higher for all composites compared to pristine BC. The degradation temperature for BC–MMT (4%) composite reached till 310°C compared to 232°C for pure BC.