Performance of spinel ferrite catalysts supported on mesoporous Al₂O₃ for high temperature water -gas shift reaction

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The present study focuses on the use of spinel ferrite (MFe₂O₄) catalysts supported on mesoporous alumina for the high temperature water -gas shift (WGS) reaction. High temperature WGS reaction has been carried out at a gas hourly space velocity of 41,821 h⁻¹ over MFe₂O₄ catalysts prepared by the sol -gel method using a non-ionic template. Ni, Co, Fe, or Cu were employed as active metal for the target reaction in this study. Among these catalysts, copper ferrite supported on mesoporous alumina (CuFe₂O₄-MA) exhibited outstanding performance. The reason for the higher activity of CuFe₂O₄-MA might be a promotional effect of Cu on the reduction of hematite to magnetite, shifting it to a lower temperature, and better dispersion of CuO over the mesoporous alumina support.