

# **Advanced Engineering Statistics**

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# Advanced Engineering Statistics

- Location & hours

Thur. 12:30 ~ 15:20, Eng. Building #4 Room 210A (4-210A)

- Objective

Basic statistics(review), advanced statistics and stat S/W(minitab)

- Topics covered

- . Basic stat review
- . Statistical Process Control
- . Least squares
- . Design of experiments
- . Multivariate statistics (tentative)

# Advanced Engineering Statistics

## ● References

1. Engineering Statistics by D.C. Montgomery, G.C. Runger, and N.F. Hubele, Wiley
2. Applied Statistics and Probability for Engineers by D.C. Montgomery and G.C. Runger, Wiley.
3. Statistics for Experimenters by G.E.P. Box, W.G. Hunter, and J.S. Hunter, Wiley.
4. Applied Regression Analysis by N.R. Draper and H. Smith, Wiley.

# Advanced Engineering Statistics

- Style

Theory + examples/illustration using S/W

- Grading

Final : 50%

H/W : 50%

# [FYI] Statistical packages

## ● General

- MINITAB by Minitab, inc.
- S-PLUS by TIBCO softwares
- Many more

## ● Comprehensive

- SPSS by
- SAS by SAS institute
- Many more

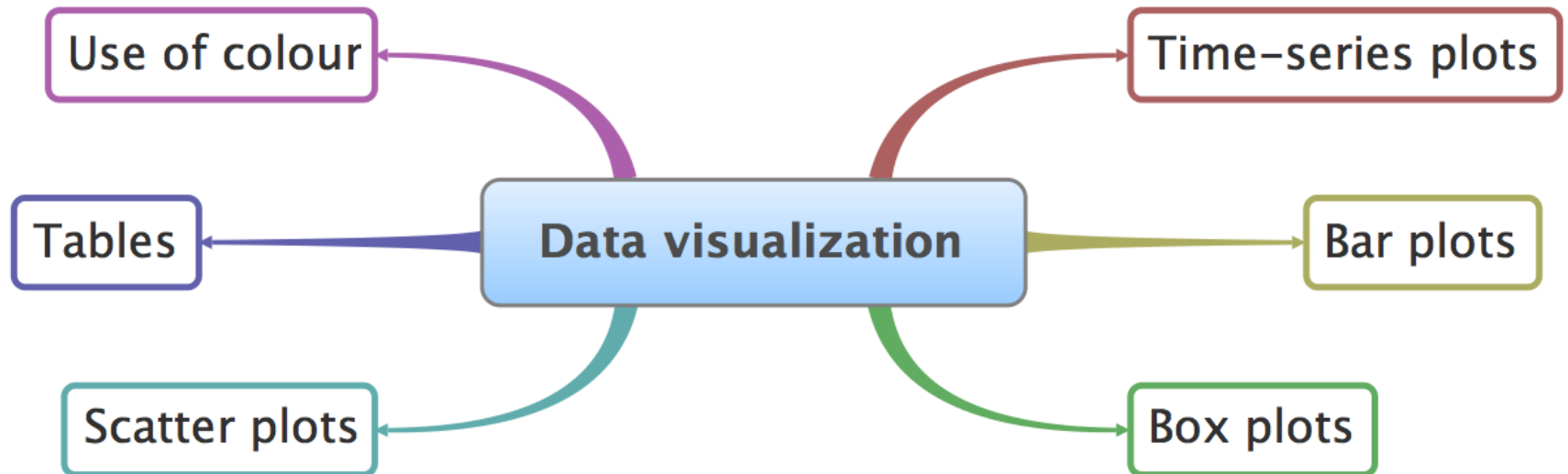
※ XLSTAT add-on in Microsoft Excel

**Be aware of pitfalls of using Excel in statistical data analysis!**

(<http://www.practicalstats.com/xlsstats/excelstats.html>)

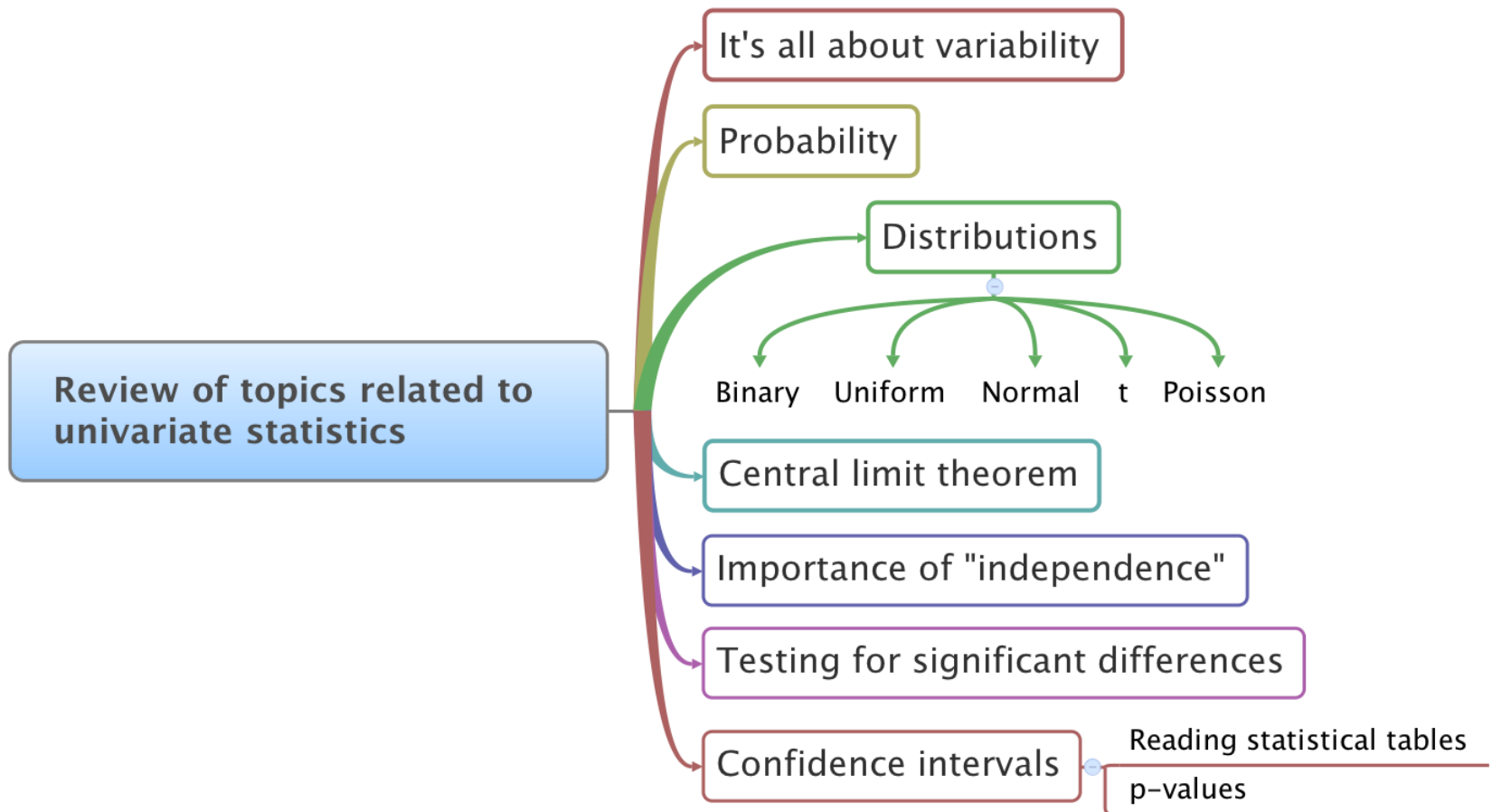
# Ch.0 Introduction

## Data visualization



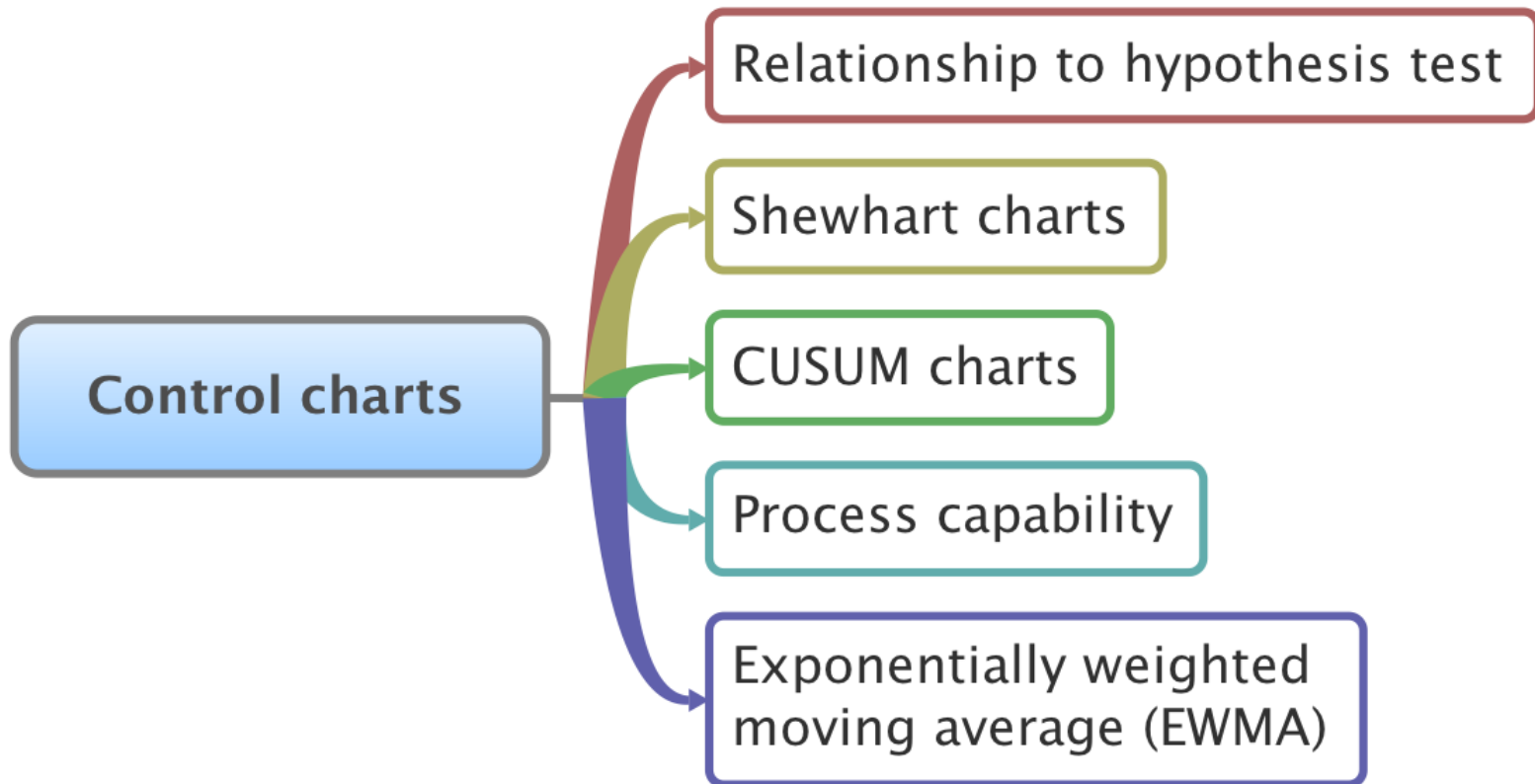
# Ch.0 Introduction

## Basic statistics



# Ch.0 Introduction

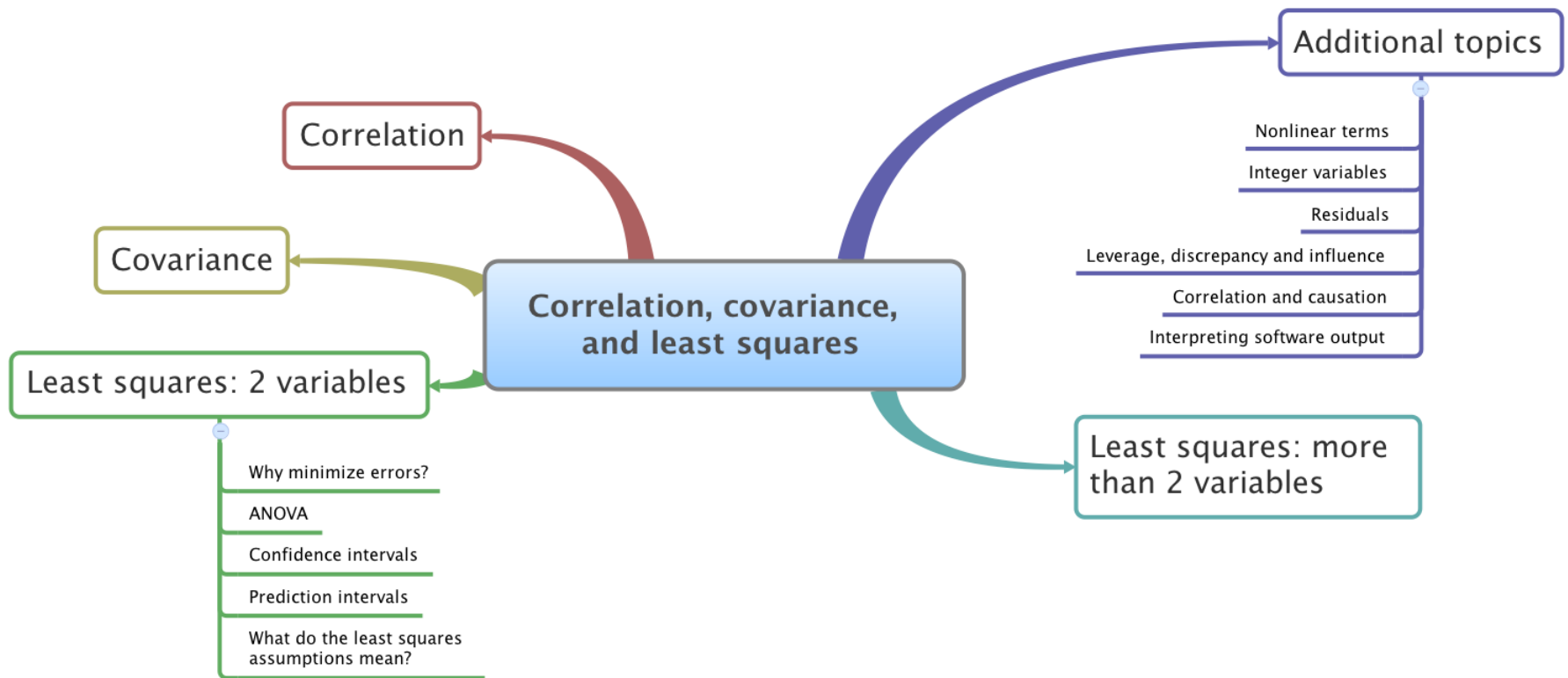
## Process monitoring (aka statistical process control)





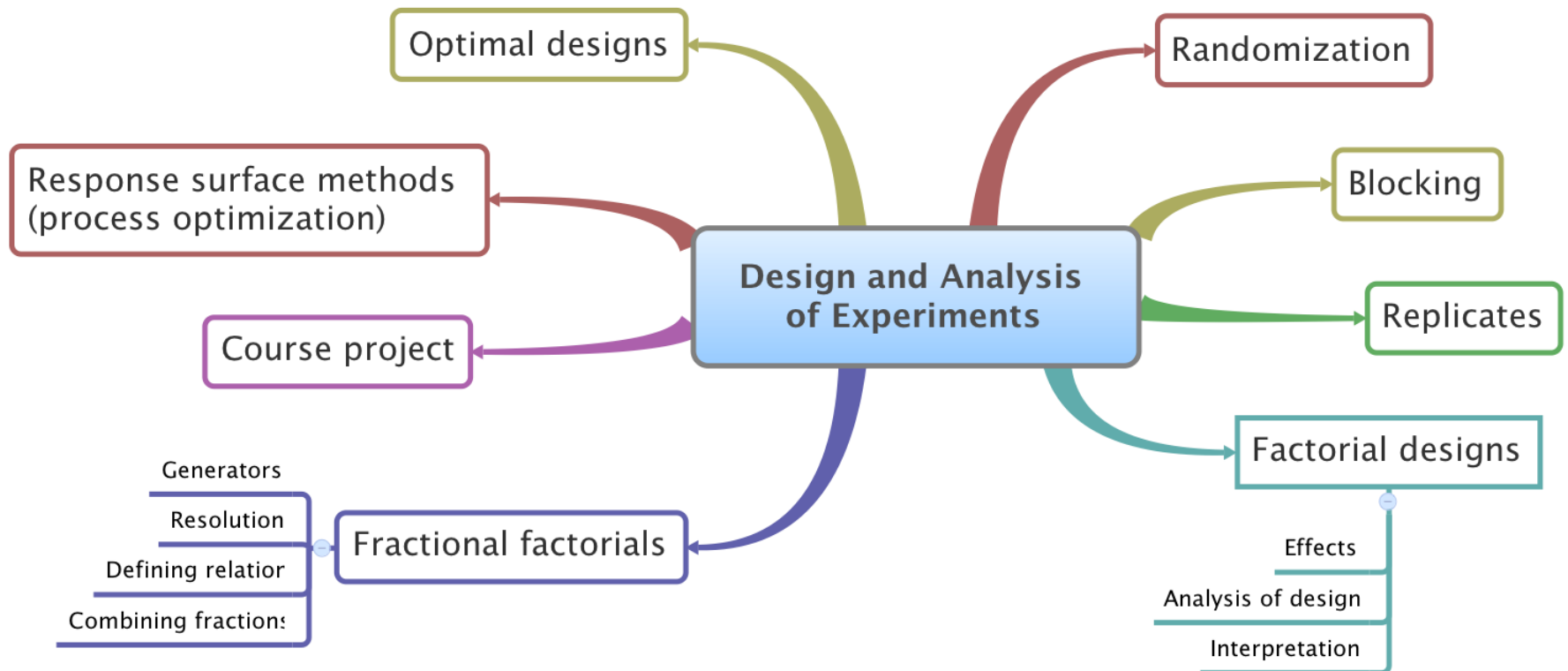
# Ch.0 Introduction

## Least squares



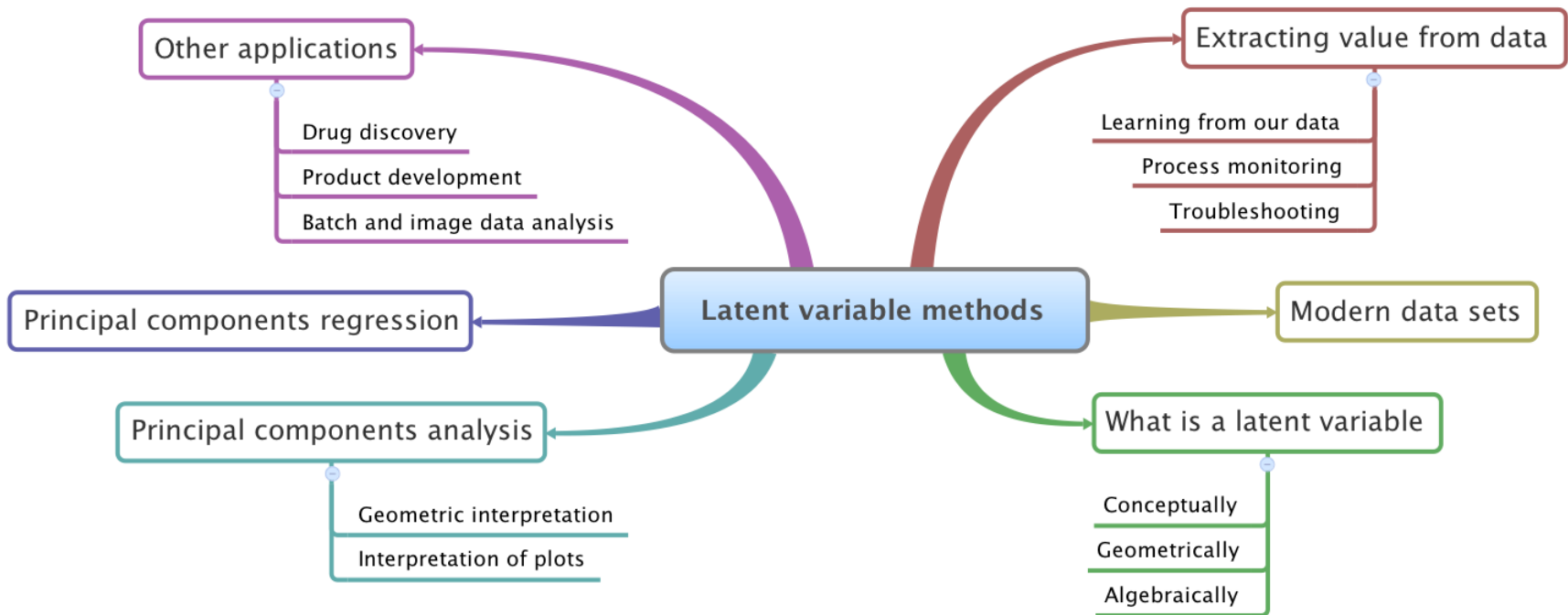
# Ch.0 Introduction

## Design of Experiments (DOE)



# Ch.0 Introduction

## Multivariate statistics – intro.



# Acknowledgement

- Mr. Kevin Dunn @ConnectMV Inc
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