

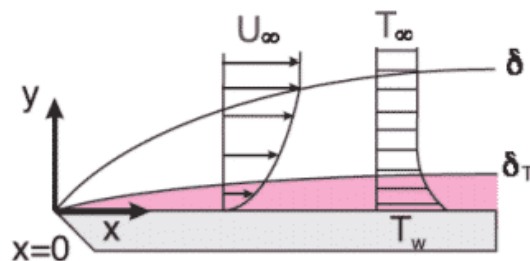
Chapter 12. Heat transfer to fluid without phase change

Prandtl number

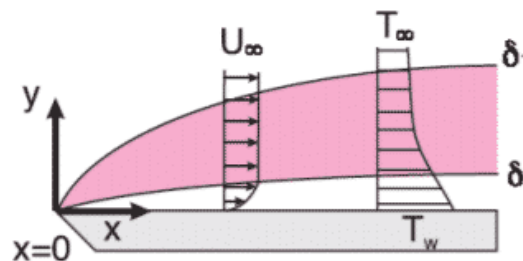
$$Pr = \frac{\nu(\text{momentum diffusivity})}{\alpha(\text{thermal diffusivity})} = \left[\frac{(\mu/\rho)}{(k/\rho C_p)} \right] = \frac{\rho C_p}{k}$$

δ : Prandtl boundary layer

δ_T : thermal boundary layer



$Pr > 1$
 $\delta > \delta_T$



$Pr < 1$
 $\delta < \delta_T$

$Pr < 1 (\Rightarrow \nu < \alpha)$: Liquid metal

$Pr > 1 (\Rightarrow \nu > \alpha)$: Liquid

$Pr \cong 1 (\Rightarrow \nu \cong \alpha)$: Gas

$$q = hA\Delta T$$

$$q/A = h\Delta T$$

1. Dimensional Analysis

Number of dimensional variables $\rightarrow n$ Number of dimensionless variables
 Number of fundamental dimensions $\rightarrow m$ $\rightarrow n - m$

$$q/A = h \Delta T$$

$$q/A = q/A(\rho, C_p, k, \mu, u, \Delta T, D, \beta \times g)$$

$$F(q/A, \rho, C_p, k, \mu, u, \Delta T, D, \beta \times g) = 0$$

$$\text{where, } \beta = \frac{1}{V} \left(\frac{\partial V}{\partial T} \right)_P : \text{coefficient of thermal expansion } [K^{-1}]$$

$$\beta [= K^{-1}] [= \theta^{-1}] \quad g [= m/s^2] [= LT^{-2}]$$

$$\beta g [= LT^{-2}\theta^{-1}]$$

$$q/A [= HT^{-1}L^{-1}]$$

$$C_p [= J/kg \cdot K] [= HM^{-1}\theta^{-1}]$$

$$u [= m/s] [= LT^{-1}]$$

$$k [= W/m \cdot K] [= HT^{-1}L^{-1}\theta^{-1}]$$

$$\mu [= g/cm \cdot s] [= ML^{-1}T^{-1}]$$

$$\Delta T [= K] [= \theta]$$

$$D [= m] [= L]$$

Chapter 12. Heat transfer to fluid without phase change

1. Dimensional Analysis

Number of fundamental dimensions; $[M], [L], [T], [\theta], [H] \rightarrow m = 5$

- Recurring sets

$$\Delta T [= \theta] \rightarrow [\theta] = \Delta T$$

$$D [= L] \rightarrow [L] = D$$

$$\rho [= ML^{-3}] \rightarrow [M] = \rho \times [L^3] = \rho D^3$$

$$\mu [= ML^{-1}T^{-1}] \rightarrow [T] = \mu^{-1}[ML^{-1}] = \mu^{-1}\rho D^3(D^{-1}) = \rho D^2/\mu$$

$$k [= HT^{-1}L^{-1}\theta^{-1}] \rightarrow [H] = k[T\theta L] = k\left(\frac{\rho D^3}{\mu}\right)(\Delta T)(D) = k(\rho D^3)\Delta T/\mu$$

1. Dimensional Analysis

남은 변수들 ; $u, C_p, \beta g, q/A$

$$1) \quad u [= LT^{-1}]$$

$$\pi_1 = \frac{u}{[LT^{-1}]} = \frac{u}{D[LT^{-1}]} = \frac{u}{D\left(\frac{\rho D^2}{\mu}\right)^{-1}} = \frac{\rho u D}{\mu} \quad \pi_1 = Re$$

$$2) \quad C_p [= HM^{-1}\theta^{-1}]$$

$$\pi_2 = \frac{C_p}{[HM^{-1}\theta^{-1}]} = \frac{C_p}{[(k\rho D^3)(\rho D^3)^{-1}\Delta T^{-1}]} = \frac{C_p \mu}{k} \quad \pi_2 = Pr$$

$$3) \quad \beta g [= LT^{-2}\theta^{-1}]$$

$$\pi_3 = \frac{\beta g}{[LT^{-2}\theta^{-1}]} = \frac{\beta g}{\left[D\left(\frac{\rho D^2}{\mu}\right)^{-2} \Delta T^{-1}\right]} = \frac{\beta g \Delta T \rho^2 D^3}{\mu^2} \quad \pi_3 = Gr \text{ (Grashof number)}$$

$$4) \quad q/A [= HT^{-1}L^{-2}]$$

$$\pi_4 = \frac{q/A}{[HT^{-1}L^{-2}]} = \frac{q/A}{\left[\left(\frac{k\rho D^3 \Delta T}{\mu}\right) \left(\frac{\rho D^2}{\mu}\right)^{-1} D^{-2}\right]} = \frac{hD}{k} \quad \pi_4 = Nu \text{ (Nusselt number)}$$

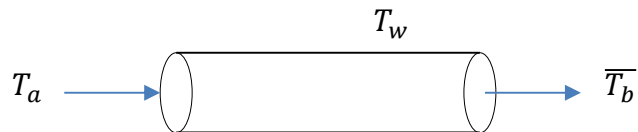
$$Nu = \frac{(q/A)_{convection}}{(q/A)_{conduction}}$$

$$= \frac{h\Delta T}{k \frac{\Delta T}{\Delta x}} = \frac{h}{k} \Delta x$$

2. Forced convection

1) Turbulent flow

$$Nu = Nu(Re, Pr)$$



- Empirical equation

$$Nu = 0.023 Re^{0.8} Pr^{1/3} \phi^{0.14}$$

$$\text{where, } \phi = \mu / \mu_w$$

$$Nu = \frac{h_i D_i}{k}, Pr = \frac{c_p \mu}{k}, Re = \frac{\rho u D}{\mu},$$

$$\frac{h_i D_i}{k} = 0.023 \left(\frac{\rho u D_i}{\mu} \right)^{0.8} \left(\frac{c_p \mu}{k} \right)^{1/3} \left(\frac{\mu}{\mu_w} \right)^{0.14}$$

2. Forced convection

2) Laminar flow

$$Nu = Nu(Gz)$$

$$\begin{aligned} Gz &= \frac{\dot{m}C_p}{kL} = \frac{(\rho\bar{u}s)C_p}{kL} = \frac{(\rho\bar{u}\frac{\pi}{4}D^2)C_p}{kL} \frac{\mu}{\mu} \\ &= \left(\frac{C_p\mu}{k}\right) \left(\frac{\rho\bar{u}D}{\mu}\right) \left(\frac{\pi D}{4L}\right) \end{aligned}$$

$Pe [= Pr \cdot Re]$ (Peclet Number)

$$Gz = Pe \left(\frac{\pi D}{4L}\right) = Pr \cdot Re \left(\frac{\pi D}{4L}\right)$$

Fourier's number

$$Fo = \frac{\alpha t}{s^2} = \frac{\alpha t}{R^2} = \frac{4\alpha t}{D^2} = \frac{4kt}{\rho C_p D^2} = \frac{4kL}{\rho C_p D^2 \bar{u}}$$

$$\therefore Gz = \frac{\pi}{Fo}$$

2. Forced convection

2) Laminar flow

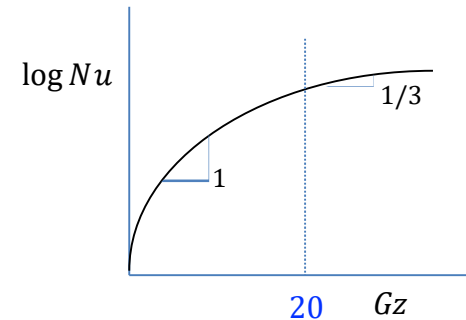
if $Gz > 20$

$$Nu = 2Gz^{1/3} \phi_v^{0.14}$$

$$= 2 \left(Pr Re \frac{\pi D}{4 L} \right)^{1/3} \phi_v^{0.14}$$

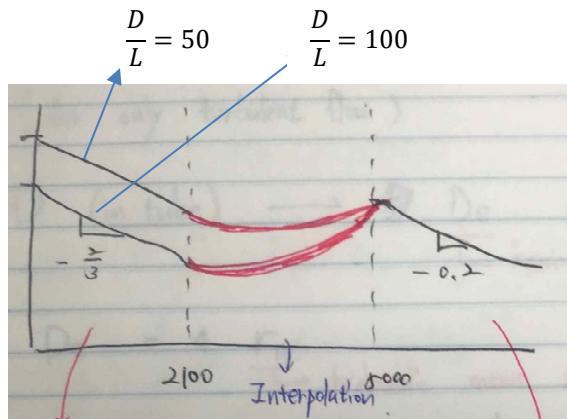
$$Nu Re^{-1} Pr^{-1} = 2 \left(\frac{\pi}{4} \right)^{1/3} Pr^{-2/3} Re^{-2/3} \phi_v^{0.14} \left(\frac{D}{L} \right)^{1/3}$$

$$St = 1.86 Pr^{-2/3} Re^{-2/3} \phi_v^{0.14} \left(\frac{D}{L} \right)^{1/3} = 1.86 Re^{-2/3} \left(\frac{D}{L} \right)^{1/3}$$



2. Forced convection

3) Transition region ($2,100 < Re < 50,000$)



3. Forced convection in Non-circular duct

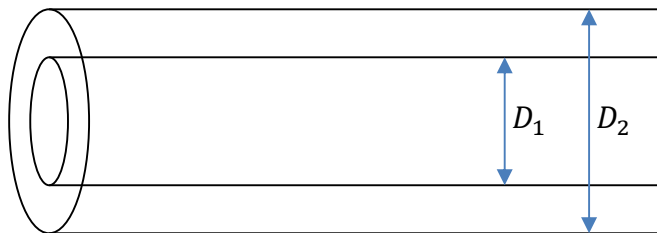
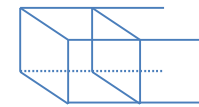
for only turbulent flow

$D(\text{tube}) \rightarrow D_e(\text{non-circular tube}), \text{equivalent diameter}$

$$D_e = 4r_H = 4 \left(\frac{\text{crosssectional area}}{\text{wetted perimeter}} \right)$$

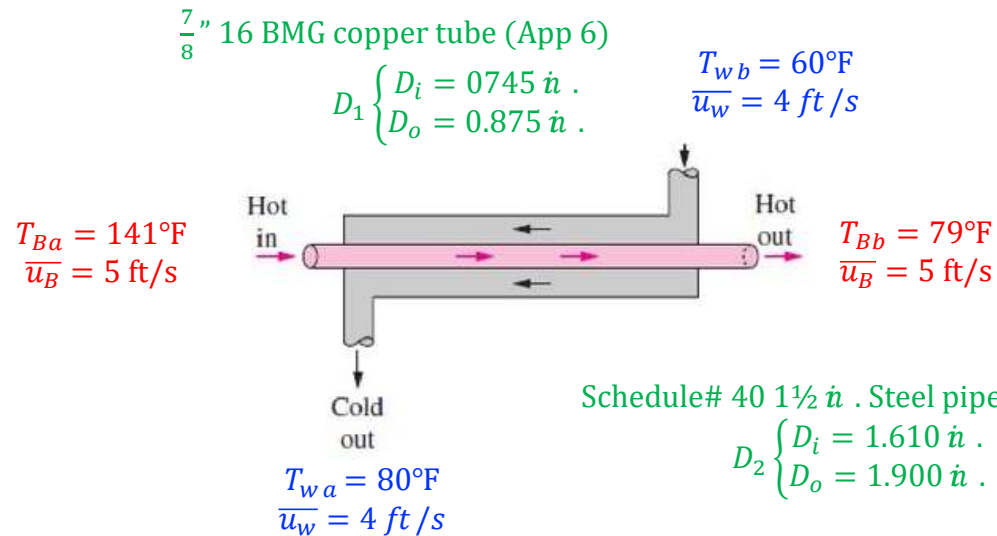
Ex. 가로 3cm, 세로 2cm 의 duct 의 D_e ?

$$r_H = \frac{2 \times 3\text{cm}^2}{2 \times (3 + 2)\text{cm}} = 0.6 \text{ cm} \quad D_e = 4r_H = 2.4 \text{ cm}$$



$$D_e = D_2 - D_1$$

Ex 12-2



$$\bar{T}_B = \frac{141 + 79}{2} = 110^\circ\text{F} \quad \bar{T}_w = \frac{60 + 80}{2} = 70^\circ\text{F}$$

	water (70 °F)	Benzene (110 °F)
$\rho(\text{lb} / \text{ft}^3)$	62.3	53.1
$\mu(\text{lb} / \text{ft} \cdot \text{hr})$	0.982 cP = 2.34	0.48 cP = 1.16
$k(\text{Btu} / \text{ft} \cdot \text{hr} \cdot ^\circ\text{F})$	0.346	0.089
$C_p(\text{Btu} / \text{lb} \cdot ^\circ\text{F})$	1.0	0.43

Ex 12-2

 h_i (Benzene)

$$Nu = 0.023Re^{0.8}Pr^{1/3}, \phi = 1$$

$$Re_B \left(= \frac{\rho u D}{\mu} \right)_B = \frac{5.31 \times (5 \times 3600) \times (0.745 / 12)}{1.16} = 5.12 \times 10^4 \text{ (Turbulent flow)}$$

$$Pr_B \left(= \frac{c_p \mu}{k} \right)_B = \frac{0.43 \times 1.16}{0.08} = 6.235$$

$$Nu \left(= \frac{h_i D_i}{k} \right)_B = 0.023 (5.12 \times 10^4)^{0.8} \times 6.235^{1/3} = 232.4$$

$$h_i = \frac{232.4 \times k}{D_i} = \frac{232.4 \times 0.08}{0.745 / 12} = 299.5 \text{ Btu / ft} \cdot \text{hr} \cdot ^\circ\text{F}$$

 h_i (water)

$$Nu = 0.023Re^{0.8}Pr^{1/3}, \phi = 1$$

$$D_e = D_2 - D_1$$

$$Re_w \left(= \frac{\rho u D_e}{\mu} \right)_w = \frac{62.3 \times (4 \times 3600) \times (0.735 / 12)}{2.38} = 2.31 \times 10^4 \text{ (Turbulent flow)}$$

$$Pr_w \left(= \frac{c_p \mu}{k} \right)_w = \frac{1 \times 2.38}{0.346} = 6.88$$

$$Nu \left(= \frac{h_o D_o}{k} \right)_w = 0.023 (2.31 \times 10^4)^{0.8} \times 6.88^{1/3} = 135.46$$

$$h_o = \frac{135.46 \times k}{D_o} = \frac{135.46 \times 0.346}{0.735 / 12} = 866.89 \text{ Btu / ft} \cdot \text{hr} \cdot ^\circ\text{F}$$

 U_o (총괄열전달계수)

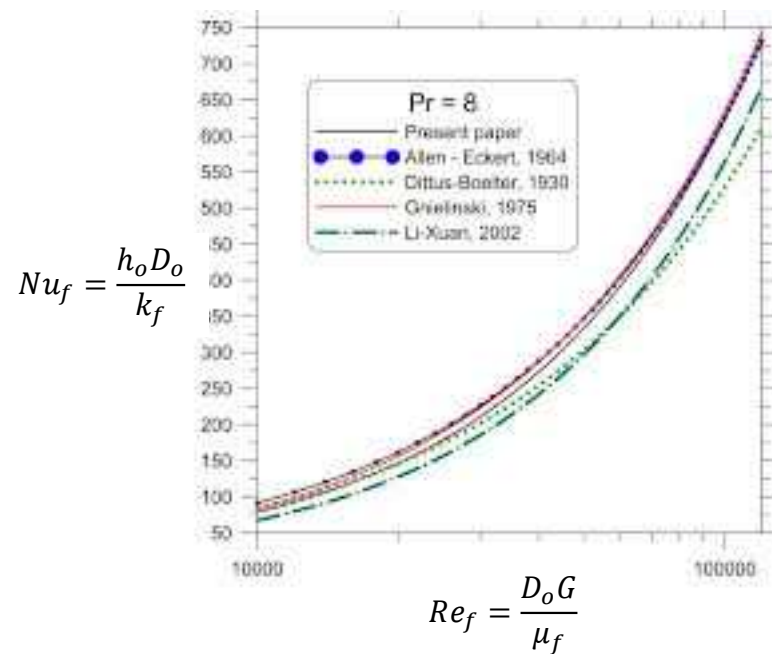
$$\begin{aligned} \frac{1}{U_o} &= \frac{1}{h_i} \frac{D_o}{D_i} + \frac{x_w D_o}{k_w D_L} + \frac{1}{h_o} \\ &= \frac{1}{299.5} \frac{0.745 / 12}{0.875 / 12} + \frac{1}{866.89} \\ &= 5.08 \times 10^{-3} \end{aligned}$$

$$U_o = 197.04 \text{ Btu / ft} \cdot \text{hr} \cdot ^\circ\text{F}$$

4. Force convection outside tubes

1) For flow normal to single cylinder

For gases



Where, $k_f, \mu_f \rightarrow$ values at mean film temperature

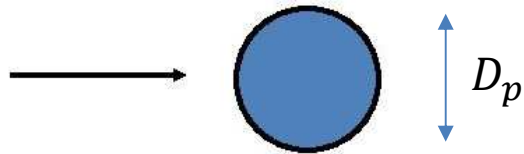
For liquids

$$\left(\frac{h_o D_o}{k_f} \right) \left(\frac{c_{p,f} \mu_f}{k_f} \right) = 0.35 + 0.56 \left(\frac{D_o G}{\mu_f} \right)^{0.52}$$

$Nu_f \quad Re_f$ Ulsamer's equation

4. Force convection outside tubes

2) For flow past single sphere



$$\frac{h_o D_p}{k_f} = 2.0 + 0.6 \left(\frac{D_p G}{\mu_f} \right)^{0.5} \left(\frac{C_{p,f} \mu_f}{k_f} \right)^{\frac{1}{3}}$$

5. Natural convection (free convection)

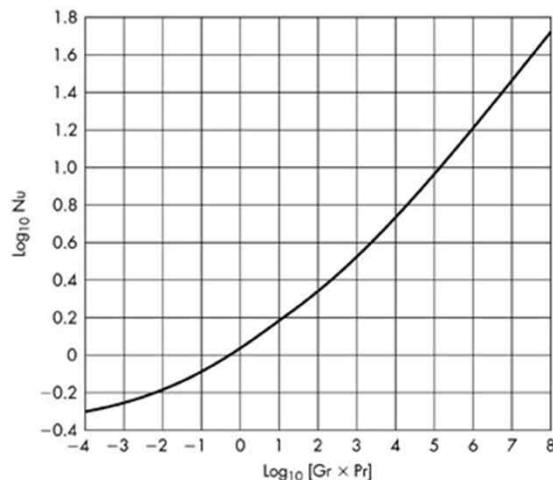
$$Nu = Nu(Pr, Gr)$$

$$Gr = \frac{\beta g (\Delta T) \rho^2 D^3}{\mu^2} \quad \text{Grashof number}$$

* Form of empirical equation

$$Nu = b(Pr \cdot Gr)^n$$

1) For single horizontal cylinder



If $\log(Pr \cdot Gr) > 4$ $Pr \cdot Gr > 10^4$
 $b = 0.533, n = 0.25$

$$Nu_f = 0.533(Pr \cdot Gr)^{0.25}$$

$$Nu_f = \frac{h_o D_o}{k_f}$$

$$Gr_f = \frac{\beta g (\Delta T) \rho_f^2 D_o^3}{\mu_f^2}$$

$$Pr_f = \frac{C_{p,f} \mu_f}{k_f}$$

5. Natural convection (free convection)

2) For air flow vertical and horizontal plane

$$Nu_f = b(Pr \cdot Gr)_f^n \quad b, n \text{ 값은 (표 12.4)}$$

$$Nu_f = \frac{hL}{k_f} \quad Gr_f = \frac{\beta g (\Delta T) \rho_f^2 L^3}{\mu_f^2}$$

3) Effect of natural convection in laminar flow

If ΔT is large \rightarrow large ΔT may cause natural convection

$$Nu = 2.0Gz^{\frac{1}{3}}\phi_v^{0.14}\phi_n$$

$$\phi_n = \frac{2.25(1 + 0.01 Gr^{\frac{1}{3}})}{\log Re} \quad \text{Correction factor due to natural convection}$$