

## CO<sub>2</sub> absorption and regeneration of dry Potassium-Based Sorbent for CO<sub>2</sub> capture

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Dry potassium-based sorbent was by impregnation with potassium carbonate on support such as Al<sub>2</sub>O<sub>3</sub>. The CO<sub>2</sub> capture capacity and regeneration property of this sorbent was measured in the presence of H<sub>2</sub>O in a fixed bed reactor, during multiple cycle. When both the CO<sub>2</sub> absorption and regeneration were considered as a one-cycle process, the CO<sub>2</sub> capture capacities of sorbent was observed as a function of the cycle number at various regeneration temperatures such as 200, 290, and 350°C. The XRD pattern of the fresh sorbent was calcined at 300°C under nitrogen, showed the K<sub>2</sub>CO<sub>3</sub> and KAl(CO<sub>3</sub>)<sub>2</sub>(OH)<sub>2</sub> phases. The CO<sub>2</sub> capture capacity of the sorbent gradually decreased with the cycle number at a regeneration temperature of 200°C. It was found that KAl(CO<sub>3</sub>)<sub>2</sub>(OH)<sub>2</sub> was not converted into the original phase like K<sub>2</sub>CO<sub>3</sub> at low regeneration temperature (200°C). However it was maintained during the multiple CO<sub>2</sub> absorption/regeneration at a regeneration temperature over 290°C. It was found that KAl(CO<sub>3</sub>)<sub>2</sub>(OH)<sub>2</sub> phase was completely converted into the K<sub>2</sub>CO<sub>3</sub> phase during regeneration at higher temperature than 290 °C.