## Fabrication of ZnO Nanofilms Grown by Plasma Enhanced Atomic Layer Deposition: Structural, Optical and Electrical Properties

김진환, 김진석, 한윤봉\* 전북대학교 화학공학부 (ybhahn@chonbuk.ac.kr\*)

A simple and modified plasma enhanced atomic layer deposition(PEALD) is used to deposit high-quality ZnO nanofilms at a low temperature by using diethyl zinc  $(\text{Zn}(\text{C}_2\text{H}_5)_2)$  and oxygen  $(\text{O}_2)$  as sources for zinc and oxygen, respectively with nitrogen  $(\text{N}_2)$  purging gas. The films were grown at 220 °C and characterized in detail in terms of structural, optical and electrical properties. The as-grown ZnO nanofilms were single-crystalline with the wurtzite hexagonal phase and grown along the [0002] direction in preference. We observed that by increasing the R.F power from 0 to 150 W under oxygen discharges, the deposition rate increased from 0.98 to 3.19 nm/cycle. Only sharp and strong UV emission at 380 nm from room-temperature photoluminescence (PL) spectra were observed from all the as-grown ZnO nanofilms. In addition, it was observed that with increasing the R.F power under oxygen plasma, the resistance of the as-grown ZnO nanofilms increased. On the other hand, increasing the R.F power under oxygen plasma, the hall coefficient and mobility of the as-grown ZnO nanofilms decreased.