

**Dimethylether synthesis from syngas on the bifunctional  $\text{Al}_2\text{O}_3$ -modified CuO-ZnO- $\text{Al}_2\text{O}_3$ /ferrierite catalysts**

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Dimethylether (DME) have been largely attracted as their important alternative energy sources by blending with liquefied petroleum gas (LPG) or by replacing petroleum-based diesel. In general, bifunctional catalysts, which are composed of CuO-ZnO- $\text{Al}_2\text{O}_3$  catalyst for hydrogenation of CO and solid acid zeolite catalyst for consecutive dehydration of methanol, are intensively investigated for single-step DME synthesis from syngas. In the present study, the strong acidic sites on the ferrierite zeolite, which are responsible for the byproduct formation, are selectively modified using  $\text{Al}_2\text{O}_3$  with the content from 0 to 30wt% by precipitation method. The optimum compositions for a high CO conversion and a low byproduct formation such as  $\text{CH}_4$  were observed on 20wt%  $\text{Al}_2\text{O}_3$ -modified CuO-ZnO- $\text{Al}_2\text{O}_3$ /ferrierite catalyst with a high catalytic stability. The bifunctional catalysts were further characterized to elucidate the reducibility, acidic site density and particle size variation of copper species before and after reaction using TPR,  $\text{NH}_3$ -TPD, XRD and  $\text{N}_2\text{O}$  titration analyses.