

Model-based off-line optimization with modified Lyapunov function for pre-cooling process of CO<sub>2</sub> storage tank in CCS ship transportation

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CO<sub>2</sub> carrier tanks must be cooled before loading liquid CO<sub>2</sub> in order to prevent damage on tank wall. It is necessary to optimize the inlet and outlet purge flowrate as loss of CO<sub>2</sub> gas in carbon capture and liquefaction. We propose a mathematical model of pre-cooling process of the CO<sub>2</sub> storage tank. It is a nonlinear multi-input-multi-output system where the inlet mass flowrate of CO<sub>2</sub> gas and the outlet purge mass flowrate of the same gas act as input variables to adjust tank pressure and temperature. We then design an off-line optimizing scheme to calculate optimal input sequence based on the model-predictive algorithm. This nonlinear optimization drives tank pressure and temperature from 300 kPa and 293.15K to 500 kPa and 243.15K within one day. A suboptimal way of determining the nonlinear terminal penalty is proposed. This work is supported by the Development of Standardization/Certification Technologies and Whole-Chain-Integrated Modules for CCS Commercialization Project (2012100201687) funded by the Korea Ministry of Trade, Industry & Energy (MOTIE).