

니켈인화물 나노 촉매의 심도탈황 특성(Nanocrystalline Ni<sub>2</sub>P catalysts for deep hydrodesulfurization)

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Nickel phosphide nanocrystals were synthesized by using a solution phase reaction of Ni(acac)<sub>2</sub> and trioctylphosphine oxide (TOP) in the presence of coordinating solvent (trioctylphosphine oxide, TOPO). In this reaction, TOP works as a phosphorous precursor and coordinating solvent. TOPO is an extra coordinating solvent which prevents particles from aggregating during the formation of nanoparticles. XRD and EXAFS studies confirm that a Ni<sub>2</sub>P phase was successfully formed on Al<sub>2</sub>O<sub>3</sub>. TEM analysis showed that the particle size distribution of Ni<sub>2</sub>P/Al<sub>2</sub>O<sub>3</sub>-HT was in the range 20-30 nm, while the Ni<sub>2</sub>P/Al<sub>2</sub>O<sub>3</sub>-TOP gave rise to homogeneous nanoparticles of 5-9 nm in size. In agreement with the particle size distribution of Ni<sub>2</sub>P, the amount of CO uptake of the catalysts followed the sequence, Ni<sub>2</sub>P/Al<sub>2</sub>O<sub>3</sub>-TOP(148 μmol g<sup>-1</sup>) > Ni<sub>2</sub>P/Al<sub>2</sub>O<sub>3</sub>-HT(105 μmol g<sup>-1</sup>). As for the catalytic activity in HDS of 4,6-DMDBT, the Ni<sub>2</sub>P/Al<sub>2</sub>O<sub>3</sub>-TOP gave an HDS conversion of 75 %, which was much higher than that of Ni<sub>2</sub>P/Al<sub>2</sub>O<sub>3</sub>-HT catalyst which gave an HDS conversion of 50 %. These results thus demonstrate that the ligand stabilization is highly effective method to enhance the catalytic activity of the Ni<sub>2</sub>P/Al<sub>2</sub>O<sub>3</sub> catalyst for deep HDS.