Experimental investigation of exothermic heat during CO<sub>2</sub> methanation and its heat transfer coefficient measurement in a bubbling fluidized bed reactor

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As one of clean fuel technologies,  $CO_2$  methanation is recently paid attention as it captures and converts  $CO_2$  into  $CH_4$  by reacting with  $H_2$  gas. An exothermic heat during  $CO_2$  methanation is an important issue to be solved to achieve the maximum  $CH_4$  production and its operating efficiency. To achieve a stable reaction temperature throughout the fluidized bed reaction chamber, the investigation of exothermic heat generation and heat transfer coefficients was performed during  $CO_2$  methanation. First, the increase in the reactor temperature due to the exothermic heat of  $CO_2$  methanation was understood by varying the conditions of the amount of reactant gas and the ratio of inert material (or height) at a constant temperature,  $CO_2$  methanation. Then the heat transfer coefficients in a fluidized bed reactor were investigated at the temperature (250 – 450 °C), minimum fluidizing velocity (1.3 – 4.0 Umf), and reaction pressure (1 – 5 bar) using nickel based bed material. The current study is expected to be an important material for the development of a fluidized bed reactor that handles the exothermic  $CO_2$  methanation reaction.