

### Self-aligned $\beta$ -phase conformation and self-biased magnetoelectric voltages in tri-layer laminates of PVDF/CoFe<sub>2</sub>O<sub>4</sub>/Ni

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Recently, since the demand for useful applications that can be used in daily life such as wearable device, self-diagnosis kits, and smart health monitoring systems increases, polymer-based magnetoelectric (ME) films have been actively studied. Poly(vinylidene fluoride) (PVDF), which is representative piezoelectric polymers, has been widely used for ME devices because of their configuration of electrically asymmetric  $\beta$ -phase. However, there is a critical problem that poling process was needed to have one-direction alignment of the  $\beta$ -phase which can generate ME responses.

In this study, PVDF/Cobalt ferrite (CoFe<sub>2</sub>O<sub>4</sub>)/Nickel (Ni) ME films were prepared by sol-gel coating and doctor blading. First, to get self-aligned  $\beta$ -phase and self-biased ME effect, CoFe<sub>2</sub>O<sub>4</sub>/Ni films were prepared by sol-gel and calcination of CoFe<sub>2</sub>O<sub>4</sub> layers on the Ni. Then, PVDF films were cast by doctor blading under various conditions such as concentration, drying temperature, and casting height on the CoFe<sub>2</sub>O<sub>4</sub>/Ni films. Finally, PVDF/CoFe<sub>2</sub>O<sub>4</sub>/Ni ME films were found to obviously exhibit self-bias ME voltages without further poling process.